



ITEM NO.	PART NO.	DESCRIPTION
1	180044	Bolt, Hex 1/4-20 x 2
2	9419454	Nut, Lock 1/4-20 Washer Insert Hex
3	18970P1	Shaft
4	18978P1	Shaft
5	14987P1	Ring, Retaining Eaton 329-1
6	17959P1	Bearing, Thrust Race
7	456004	Nut, Lock 3/8-16 Washer Insert Hex
8	18942A1	Bracket and Bushing Assembly
9	18972P1	Shaft
10	18962P1	Ring, Retaining
11	18967P1	Retainer, Outer
12	18965P1	Spring
13	18966P1	Cam
14	18949P1	Housing, Front
15	18960P1	Ring, Retaining
16	18963P1	Retainer, Inner
17	18948P1	Housing, Rear
18	19537P1	Bearing, Thrust Race
19	18957P1	Chain, Roller
20	18964P1	Pin
21	18950P1	Bearing, Needle 1-1/2 x 1-7/8 x 1/2
22	18968P1	Plug, Vented
23	18953P1	Sprocket
24	18961P1	Seal, Oil 1-1/2 x 2-1/8 x 5/16
25	180130	Bolt, Hex 3/8-16 x 2
26	431787	Key, Woodruff 3/16 x 5/8 Hard No. 61
27	18952P1	Shaft
28	18977P1	Bearing
29	18954P1	Bearing, Thrust Race
30	18956P1	Shaft
31	11860P1	Pin, Hair Cotter
32	18958P1	Gasket
33	9411027	Fitting, Lube 1/4-28
34	103880	Plug, Pipe 1/2 In. Sq Hd Steel
35	9419455	Nut, Lock 5/16-18 Washer Insert Hex
36	180077	Bolt, Hex 5/16-18 x 3/4
37	9411602	Pin, Clevis 3/8 x 1.875
38	435507	Nut, Lock 1/2-13 Washer Insert Hex
39	18974P1	Support, Gear Box
40	18976P1	Bracket
41	180185	Bolt, Hex 1/2-13 x 2-1/2