

# **GRAVELY** *Technical* **BULLETIN**



BULLETIN NO. 967

DATE: June 11, 1962

TO: ALL OUTLETS

SUBJECT: NEW SLOTTED 50" MOWER BLADE NUT

To prevent any possibility of the 50" Rotary Mower Blade working loose and damaging the threads on the 6522 Spindle Shaft, we recommend the following procedure on all 50" Rotary Mowers in your stock.

1. Order from the factory a Slotted Nut, Part No. 6529, and its cotter pin, 602-C.
2. Remove the old nut and assemble with the large top washer, the blade next, the large washer next, and the No. 6529 Slotted Nut. (Be very sure you start the nut on the threads correctly as it is easy to damage them if the nut is started "cross threaded".)
3. Tighten the Slotted Nut tightly. Then using an 1/8" drill, drill through the slot and Spindle Shaft.
4. Insert the 602-C cotter pin.

By making this change, any possibility of the blade coming loose or of damaged threads will be eliminated.

As soon as our production mowers can be changed over, we will begin furnishing them with this nut and cotter pin. Mowers presently in transit or in stock will necessarily have to be changed by the field.

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