



**326400**

# Illustrated Parts List

## Model Series

# 326400

### TYPE NUMBERS

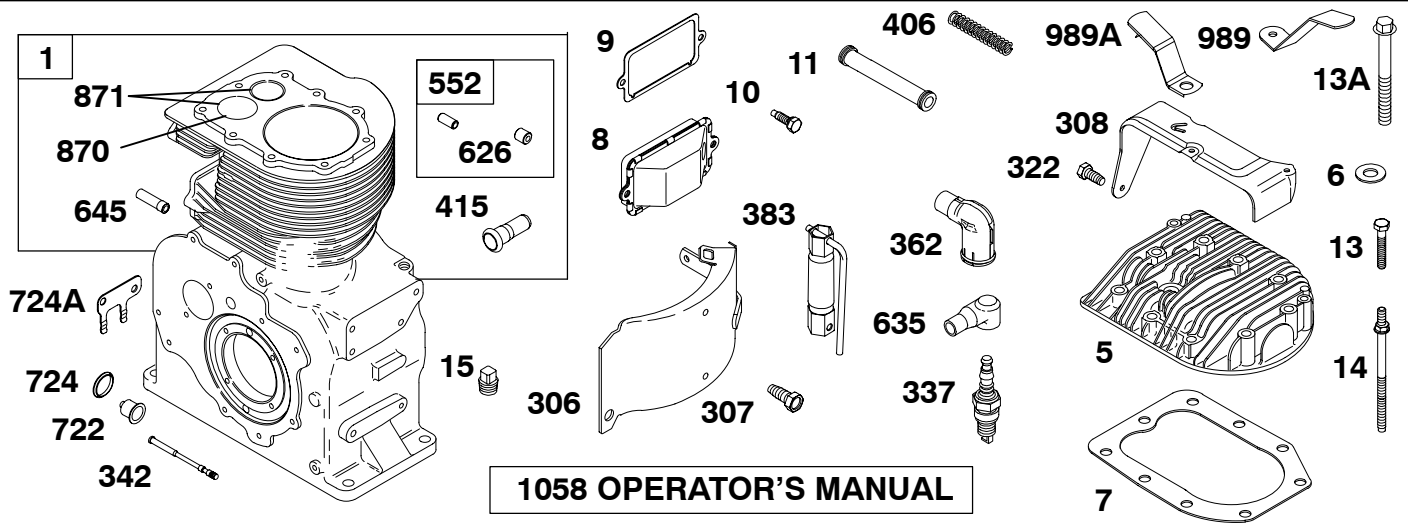
0010 through 0080,  
0110 through 0399,  
0611, 0620,  
0630 through 0799,  
0801, 0802, 0803, 0804, 0805,  
1160, 2520, 2521, 2522, 2526, 2527,  
2528, 2529, 2530, 2550, 2560, 2561,  
2562, 2563, 2580, 2581, 2582, 2583, 2596.



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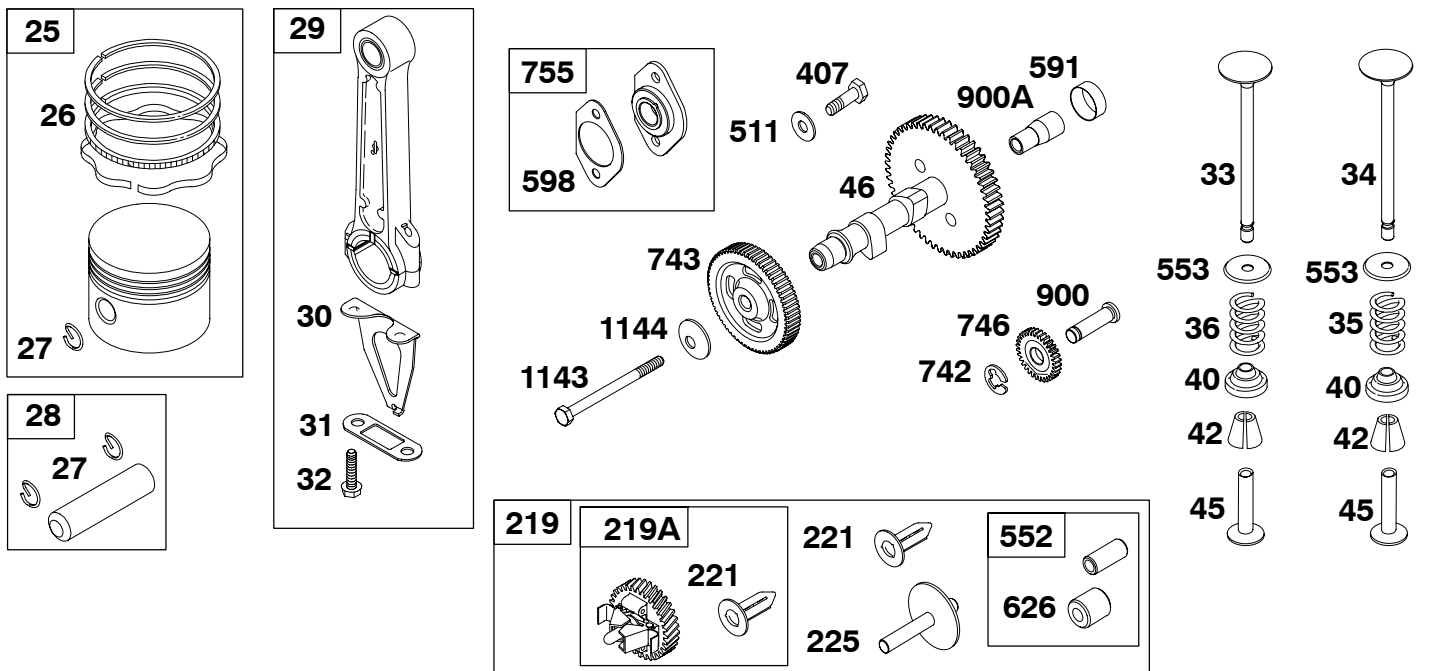
# 326400



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	395663	Cylinder Assembly	308	691731	Cover-Cylinder Head (Used After Code Date 75060800). ----- <b>Note</b> ----- <b>221953</b> Cover-Cylinder Head (Used Before Code Date 75060900). Used on Type No(s). 0291, 0648.	870	691583	Seat-Valve (Exhaust)
5	691712	Head-Cylinder				871	231218	Bushing-Valve Guide
6	691261	Washer (Cylinder Head)				989	690578	Stop Switch-Spark Plug ----- <b>Note</b> ----- <b>293739</b> Stop Switch-Spark Plug Used on Type No(s). 0200.
7	692231	Gasket-Cylinder Head	322	692198	Screw (Cylinder Head Cover)			<b>298926</b> Stop Switch-Spark Plug Used on Type No(s). 0028, 0062, 0138, 0187, 0195, 0220, 0232, 0237, 0238, 0243, 0266, 0295, 0320, 0327, 0658, 0663, 0675, 0680, 0681, 0687, 0691, 0729, 0730, 0735, 2528, 2562.
8	495738	Breather Assembly	337	802592S	Plug-Spark			<b>390785</b> Stop Switch-Spark Plug Used on Type No(s). 0640, 0734.
9	27803S	Gasket-Breather	342	298125S	Plunger-Breaker	989A	690633	Stop Switch-Spark Plug
10	690294	Screw (Breather Assembly)	362	691954	Shield-Spark Plug	1058	270373	Operator's Manual
11	691512	Tube-Breather	383	89838	Wrench-Spark Plug			
13	691614	Screw (Cylinder Head) (1 3/4" Long) ----- <b>Note</b> ----- <b>691640</b> Screw (Cylinder Head) (2 1/16" Long)	406	690533	Spring-Breather Tube			
13A	691441	Screw (Cylinder Head) (2 7/16" Long)	415	692882	Plug			
14	691690	Stud (Cylinder Head)	552	393666	Bushing-Governor Crank			
15	692833	Plug-Oil Drain	626	690512	Spacer-Governor Crank			
306	299536	Shield-Cylinder	635	66538S	Boot-Spark Plug			
307	690294	Screw (Cylinder Shield)	645	692880	Bushing-Plunger			
			722	68768	Seal-Plunger			
			724	93516	Retainer-Seal			
			724A	221873	Retainer-Seal			

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095

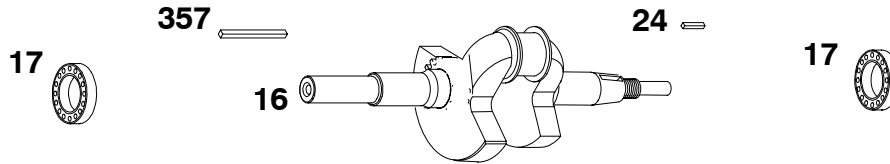


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
25	792365	Piston Assembly (Standard) <b>Note</b> -----	32	692345	Screw (Connecting Rod)	511	690402	Washer (Camshaft Bearing)
	792367	Piston Assembly (.020" Oversize)	33	394436	Valve-Exhaust	552	393666	Bushing-Governor Crank
26	792366	Ring Set (Standard) <b>Note</b> -----	34	394435	Valve-Intake	553	690269	Retainer-Valve Spring
	792368	Ring Set (.020" Oversize)	35	691597	Spring-Valve (Intake)	591	691746	Plug-Camshaft
27	691792	Lock-Piston Pin	36	691597	Spring-Valve (Exhaust)	598	270516	Shim-End Play (Camshaft Bearing) (.009" Thick) <b>Note</b> -----
28	299691	Pin-Piston (Standard) <b>Note</b> -----	40	691939	Retainer-Valve <b>Note</b> -----			270517 Shim-End Play (Camshaft Bearing) (.007" Thick)
	391286	Pin-Piston (.005" Oversize)	42	494553	Keeper-Valve (Used After Code Date 80111200). <b>Note</b> -----			270518 Shim-End Play (Camshaft Bearing) (.005" Thick)
29	299632	Rod-Connecting (Standard) <b>Note</b> -----		68283	Keeper-Valve (Used Before Code Date 80111300).	626	690512	Spacer-Governor Crank
	390306	Rod-Connecting (.020" Undersize)	45	691594	Tappet-Valve	742	691080	Retainer-E Ring
30	691726	Dipper-Connecting Rod	46	692855	Camshaft	743	691153	Gear-Drive
31	690396	Lock-Rod Screw	219	291192	Gear-Governor (Used Before Code Date 78062000).	746	691803	Gear-Idler
			219A	393720	Gear-Governor	755	299706	Bearing-Camshaft
			221	841026	Cup-Governor	900	691767	Shaft-Gear
			225	691357	Shaft-Governor Gear	900A	691768	Shaft-Gear
			407	690810	Screw (Camshaft Bearing)	1143	691081	Screw (Drive Gear Cover)
						1144	690301	Washer (Drive Gear Cover)

Engine Gasket Set-Reference 358  
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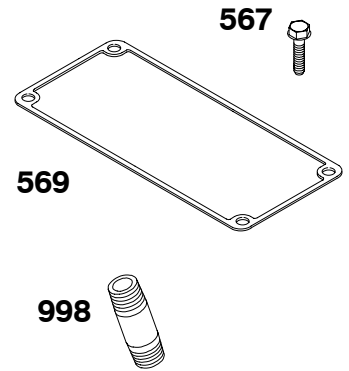
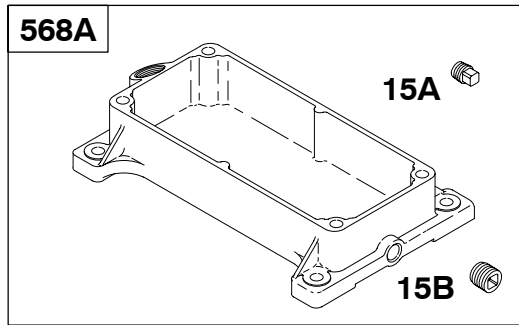
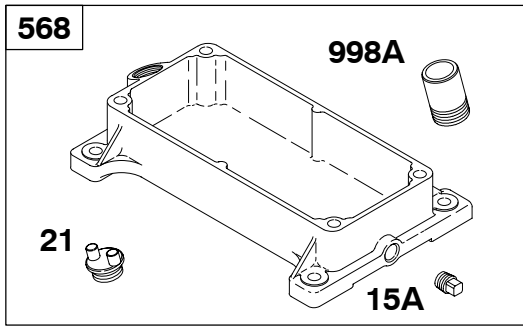
# 326400



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	691797	Crankshaft ----- <b>Note</b> ----- <b>690534</b> Crankshaft Used on Type No(s). 0237, 0133, 0190, 0252, 0315, 0788, 2582. <b>261222</b> Crankshaft Used on Type No(s). 0139, 0204, 0228, 0328, 0678. <b>690535</b> Crankshaft Used on Type No(s). 0050, 0116, 0130, 0143, 0147, 0149, 0150, 0151, 0156, 0167, 0170, 0172, 0173, 0174, 0185, 0186, 0188, 0192, 0193, 0208, 0219, 0231, 0248, 0257, 0286, 0290, 0310, 0317, 0318, 0329, 0337, 0343, 0371, 0636, 0638, 0666, 0669, 0684, 0690, 0706, 0721, 0751, 2550. <b>690536</b> Crankshaft Used on Type No(s). 0022, 0063, 0114, 0129, 0153, 0175, 0176, 0183, 0198, 0205, 0217, 0224, 0233, 0235, 0236, 0238, 0247, 0255, 0261, 0265, 0266, 0273, 0277, 0278, 0279, 0285, 0287, 0291, 0296, 0303, 0320, 0334, 0338, 0340, 0344, 0345, 0346, 0347, 0348, 0353, 0359, 0361, 0363, 0366, 0367, 0374, 0375, 0383, 0385, 0394, 0396, 0633, 0634, 0648, 0650, 0654, 0661,			0671, 0674, 0676, 0680, 0687, 0692, 0693, 0694, 0696, 0698, 0699, 0702, 0703, 0708, 0714, 0718, 0722, 0724, 0729, 0733, 0736, 0746, 0753, 0754, 0757, 0764, 0771, 0772, 0774, 0776, 0782, 0787, 2522, 2563, 2596. Crankshaft <b>(NO LONGER AVAILABLE)</b> Used on Type No(s). 0158, 0160, 0197, 0216, 0237. <b>690537</b> Crankshaft Used on Type No(s). 0210, 0262, 0630. <b>690540</b> Crankshaft Used on Type No(s). 0062, 0241, 0242, 0243, 0244, 0260, 0269, 0272, 0292, 0295, 0297, 0300, 0302, 0312, 0327, 0352, 0365, 0369, 0373, 0391, 0635, 0670, 0681, 0686, 0691, 0719, 0723, 0726, 0730, 0732, 0735, 0737, 0740, 0744, 0745, 0750, 0755, 0759, 0780, 0786, 2562. <b>690541</b> Crankshaft Used on Type No(s). 0061, 0124, 0246, 0253, 0305, 0308, 0335, 0341, 0342, 0646, 0710, 0711, 0713, 0728, 0781, 0785, 2529, 2561.			<b>690543</b> Crankshaft Used on Type No(s). 0259, 0293, 0647, 0756. <b>691806</b> Crankshaft (Used After Code Date 77072410). Used on Type No(s). 0021, 0112, 0128, 0181, 0189, 0203, 0209, 0254, 0256, 0258, 0314, 0321, 0357, 0362, 0368, 0395, 0656, 0668, 0675, 0709, 0717, 0739, 0743, 0752, 0765, 0778, 0779, 0784, 0789, 0790, 0792, 0793, 0794, 0801, 0802, 0804, 2521, 2526, 2530. Crankshaft (Used Before Code Date 77072510). <b>(NO LONGER AVAILABLE)</b> Used on Type No(s). 0021, 0112, 0128, 0181, 0189, 0203, 0209, 0254, 0256, 0258, 0314, 0321, 0357, 0362, 0368, 0395, 0656, 0668, 0675, 0709, 0717, 0739, 0743, 0752, 0765, 0778, 0779, 0784, 0789, 0790, 0792, 0793, 0794, 0801, 0802, 0804, 2521, 2526, 2530. <b>690546</b> Crankshaft Used on Type No(s). 0682, 2560. <b>261944</b> Crankshaft Used on Type No(s). 0720, 0758, 0788.
						17	691938	Bearing-Ball
						24	222698s	Key-Flywheel
						357	691483	Key-Drive Pulley

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095

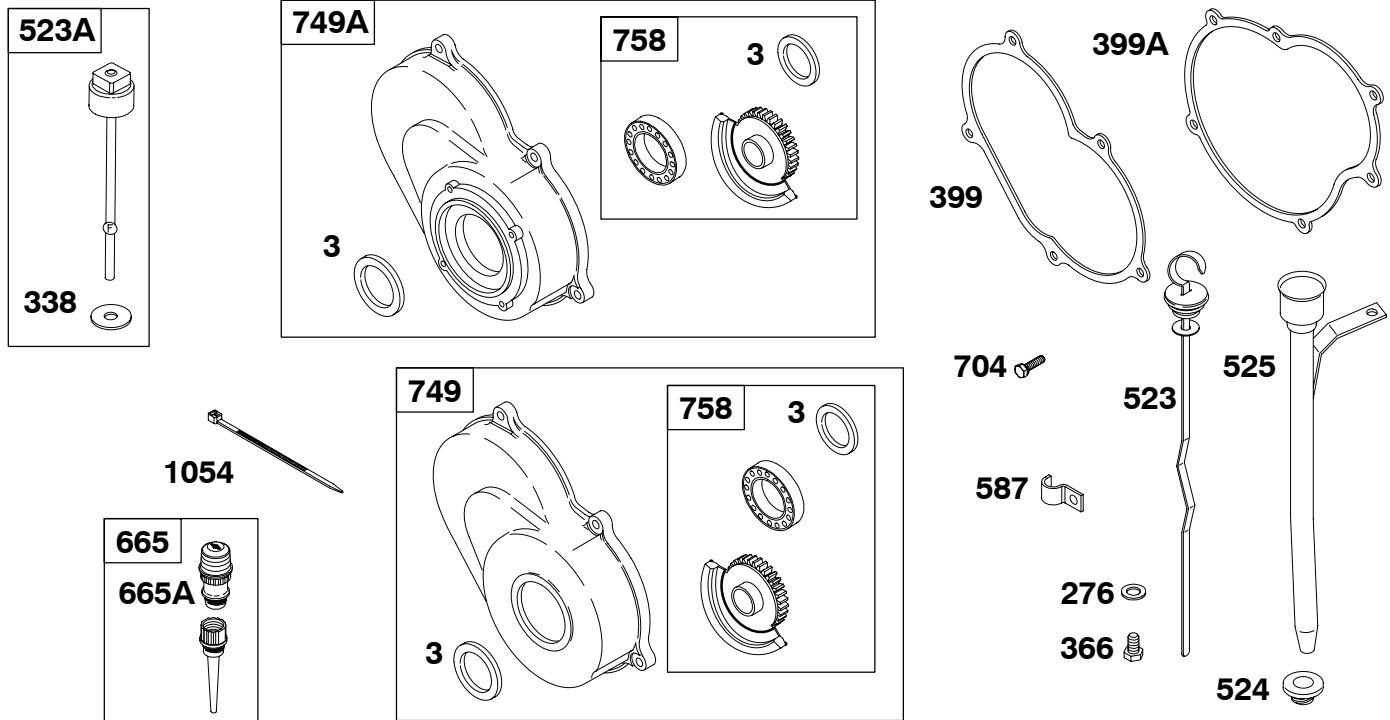


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
15A	690946	Plug-Oil Drain	568A	391165	Base-Engine	569	691569	Gasket-Engine Base
15B	691680	Plug-Oil Drain			Used on Type No(s).	998	690307	Pipe-Oil
21	281658S	Cap-Oil Fill			0062, 0120, 0121,	998A	690502	Pipe-Oil
567	691104	Screw			0123, 0126, 0127,			
		(Engine Base)			0133, 0135, 0136,			
568	294751	Base-Engine			0140, 0144, 0149,			
		Used on Type No(s).			0157, 0158, 0162,			
		0020, 0023, 0050,			0163, 0164, 0165,			
		0139, 0145, 0150,			0169, 0170, 0172,			
		0151, 0152, 0155,			0173, 0174, 0178,			
		0159, 0175, 0191,			0180, 0182, 0183,			
		0199, 0203, 0206,			0184, 0185, 0186,			
		0208, 0212, 0218,			0190, 0192, 0198,			
		0219, 0226, 0356,			0201, 0204, 0205,			
		0804, 2527, 2583.			0210, 0215, 0222,			
		----- <b>Note</b> -----			0223, 0227, 0228,			
		<b>291404</b> Base-			0230, 0234, 0235,			
		Engine			0240, 0246, 0248,			
		Used on Type No(s).			0252, 0253, 0254,			
		0134, 0135.			0255, 0259, 0262,			
					0283, 0284, 0291,			
					0293, 0306, 0308,			
					0310, 0311, 0312,			
					0315, 0316, 0326,			
					0328, 0331, 0333,			
					0341, 0351, 0354,			
					0360, 0384, 0392,			
					0630, 0638, 0647,			
					0648, 0649, 0659,			
					0660, 0669, 0673,			
					0678, 0679, 0686,			
					0705, 0712, 0723,			
					0724, 0725, 0726,			
					0732, 0735, 0737,			
					0740, 0744, 0750,			
					0755, 0756, 0759,			
					0780, 0781, 0786,			
					2562, 2581, 2582.			

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095



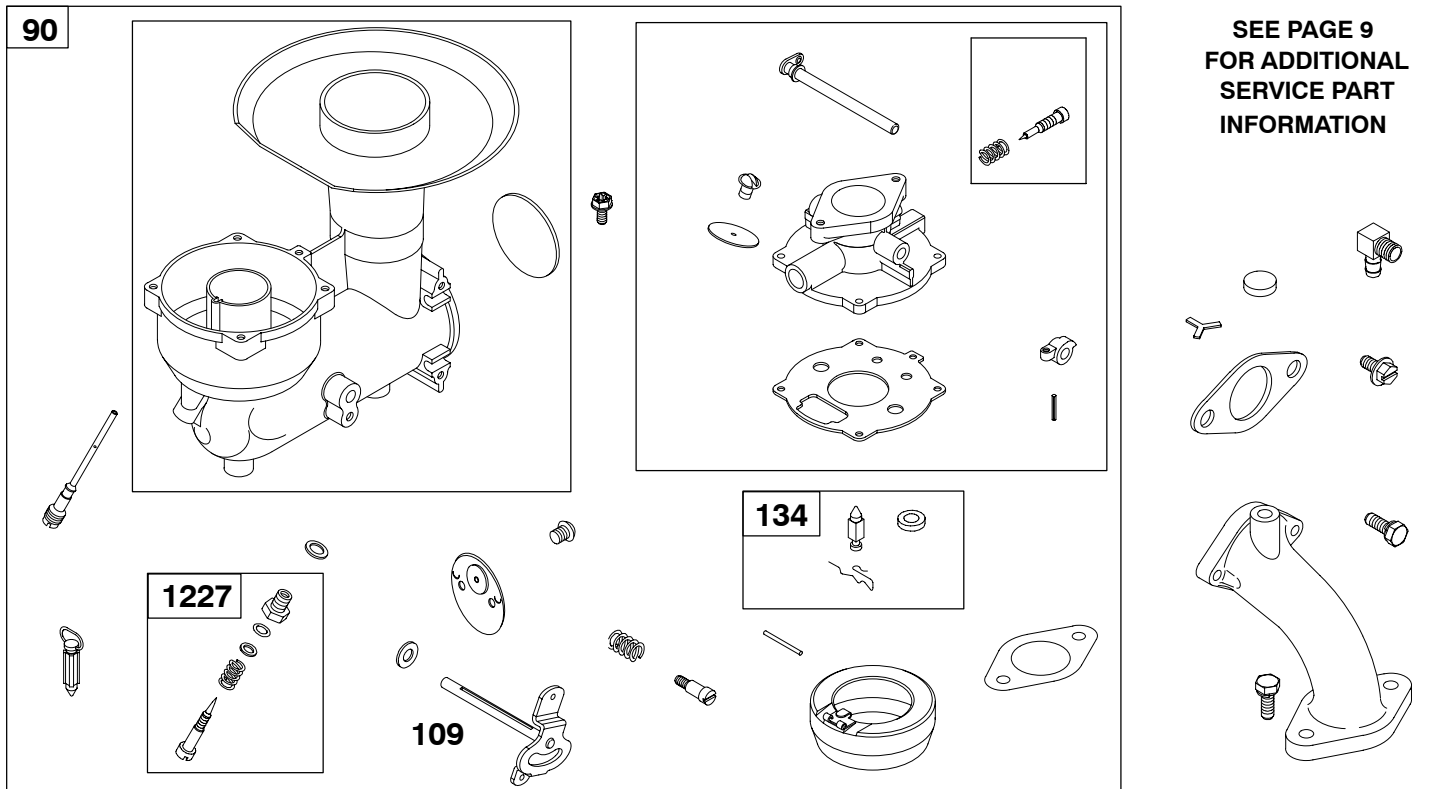


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
3	691948	Seal-Oil (Magneto Side)	525	690622	Tube-Dipstick	587	690389	Clamp-Cable
276	690258	Washer-Sealing			----- <b>Note</b> -----	665	298860	Minder-Oil
338	690270	Gasket-Dipstick			690623 Tube-Dipstick	665A	692939	Minder-Oil
366	690304	Screw (Timing Hole Plug)			Used on Type No(s).	704	691083	Screw (Counterweight Cover)
399	691310	Gasket-Counterweight Cover (Magneto Side)			0121, 0144, 0157, 0158, 0164, 0165, 0169, 0170, 0182, 0184, 0192, 0198, 0210, 0222, 0234, 0235, 0240, 0248, 0262, 0266, 0309, 0312, 0316, 0331, 0338, 0341, 0351, 0358, 0630, 0638, 0679, 0705, 0707, 0724, 0744, 0750, 0755, 0770, 1160, 2581.	749	391061	Cover-Counterweight
399A	692914	Gasket-Counterweight Cover (PTO Side)				749A	391361	Cover-Counterweight <b>(Used on Alternator Equipped Engines)</b>
523	691352	Dipstick				758	393164	Counterweight
523A	690620	Dipstick				1054	280275	Tie-Cable
524	281370S	Seal-Dipstick Tube						

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095

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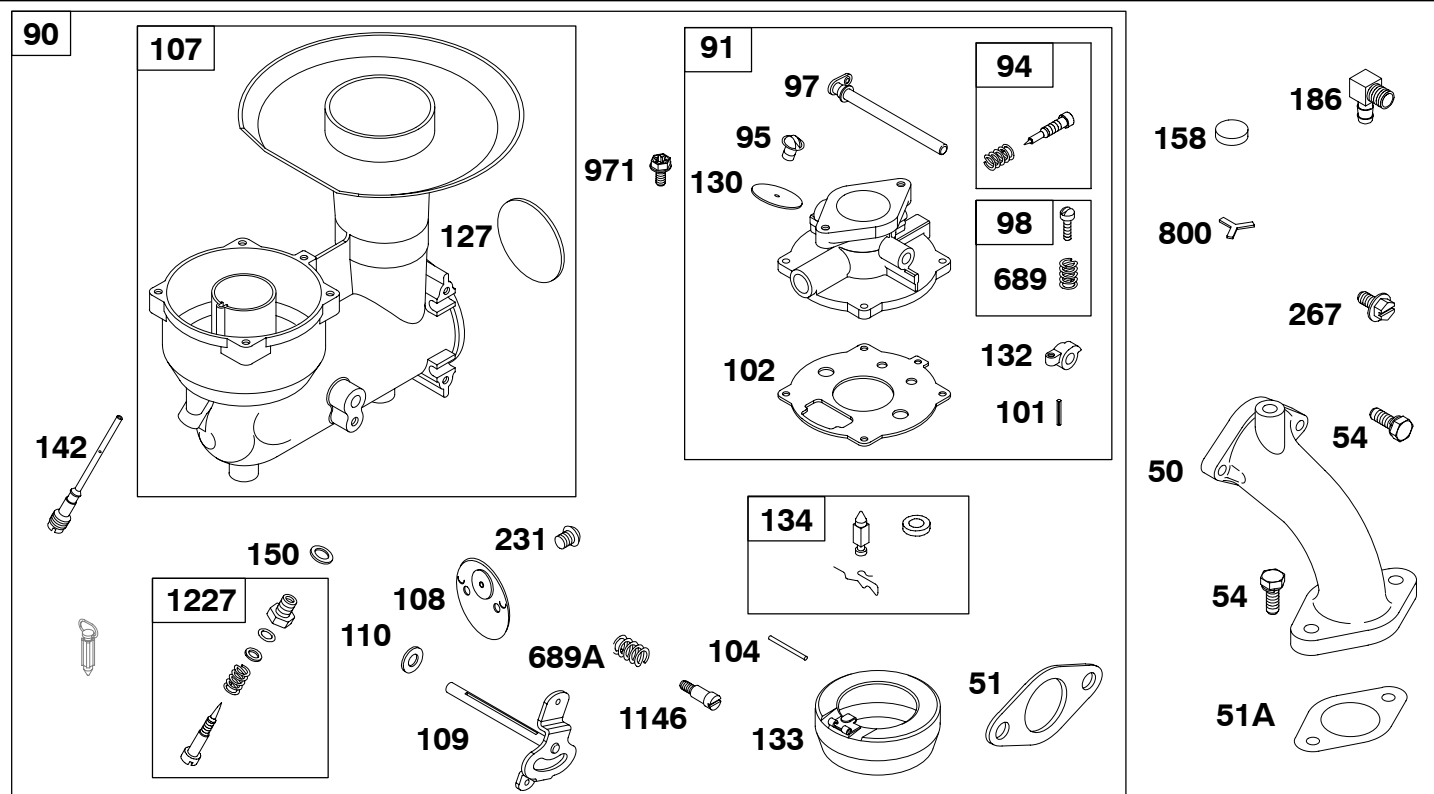


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION			
90	391065	Carburetor ----- <b>Note</b> ----- <b>391068</b> Carburetor Used on Type No(s). 0121, 0144, 0157, 0158, 0164, 0165, 0169, 0170, 0184, 0192, 0240, 0331. <b>391070</b> Carburetor Used on Type No(s). 0127, 0133, 0134, 0135, 0136, 0139, 0140, 0149, 0162, 0163, 0166, 0172, 0173, 0180, 0185, 0186, 0201, 0204, 0206, 0211, 0212, 0213, 0226, 0227, 0228, 0229, 0249, 0251, 0271, 0298, 0326, 0328, 0332. <b>392035</b> Carburetor Used on Type No(s). 0182, 0210, 0222, 0309. <b>393431</b> Carburetor Used on Type No(s). 0262, 0630.	109	691353	Shaft-Choke ----- <b>Note</b> ----- <b>690617</b> Shaft-Choke Used on Type No(s). 0121, 0127, 0133, 0134, 0135, 0136, 0139, 0140, 0144, 0149, 0157, 0158, 0162, 0163, 0164, 0165, 0166, 0169, 0170, 0172, 0180, 0184, 0185, 0186, 0192, 0201, 0204, 0206, 0211, 0212, 0213, 0226, 0227, 0228, 0229, 0249, 0251, 0271, 0298, 0326, 0328, 0332, 2581, 2582.	134	394681	Kit-Needle/Seat ----- <b>Note</b> ----- <b>394682</b> Kit-Needle/ Seat (Includes Brass Seat) <b>394683</b> Kit-Needle/ Seat (Includes Brass Seat) (For Use With Impulse Pump)	1227	99525S	Valve-High Speed

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095



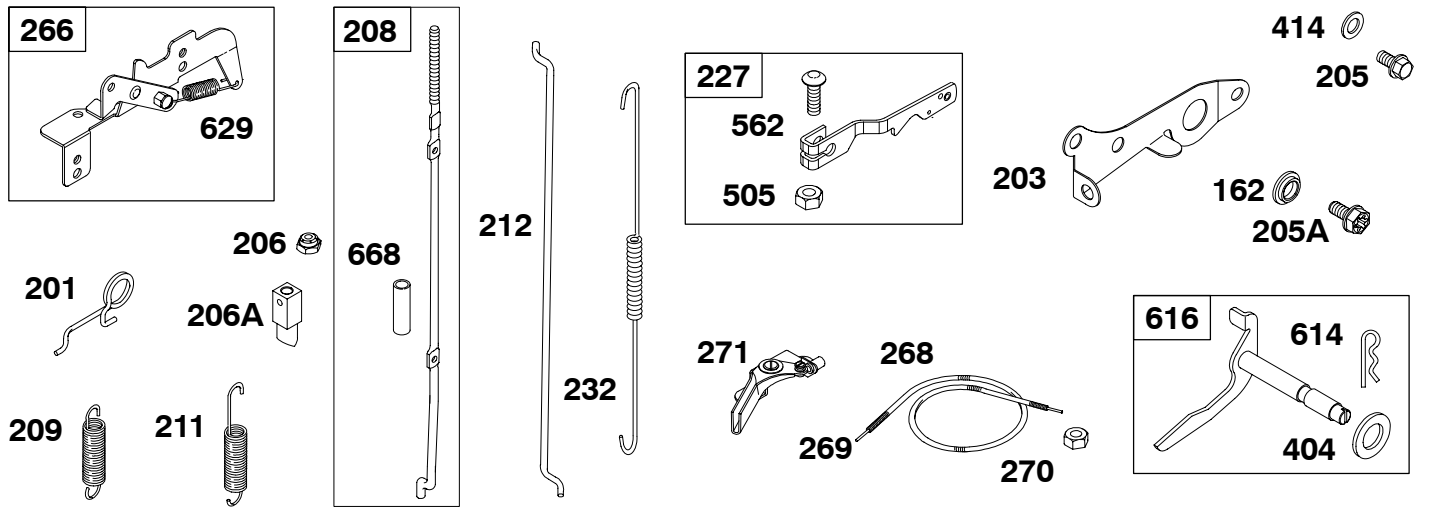


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
50	691152	Manifold-Intake ----- <b>Note</b> ----- <b>692525</b> Manifold-Intake Used on Type No(s). 0248, 0308, 0358, 0638, 0707, 0770.	94	292681	Kit-Idle Mixture			----- <b>Note</b> ----- <b>390950</b> Nozzle-Carburetor (Standard) (Labeled 40) (Used Before Code Date 81090900).
51	27381	Gasket-Intake	95	691437	Screw (Throttle Valve)	150	691610	Gasket-Nozzle
51A	692214	Gasket-Intake	97	691944	Shaft-Throttle	158	27590	Plug-Carburetor Filter/Drain
54	691681	Screw (Intake Manifold)	98	693942	Kit-Idle Speed	186	691764	Connector-Hose
90		Carburetor <b>(See Previous Page)</b>	101	691616	Pin-Shaft	231	691437	Screw (Choke Valve)
91	299687	Body-Upper Carburetor ----- <b>Note</b> ----- <b>391067</b> Body-Upper Carburetor Used on Type No(s). 0121, 0144, 0157, 0158, 0164, 0165, 0169, 0170, 0182, 0184, 0192, 0240, 0309, 0331, 0630, 0707, 0724, 0770.	102	692215	Gasket-Carburetor Body	267	691082	Screw (Casing Clamp)
			104	691775	Pin-Float Hinge	689	691591	Spring-Friction
			107	391069	Body-Lower Carburetor	689A	691590	Spring-Friction
			108	690621	Valve-Choke	800	220521	Retainer-Carburetor Drain
			109		Shaft-Choke <b>(See Previous Page)</b>	971	691090	Screw (Air Cleaner Base to Carburetor)
			110	691186	Washer (Choke Shaft)	1146	691587	Screw (Choke Shaft)
			127	690627	Plug-Welch	1227		Valve-High Speed <b>(See Previous Page)</b>
			130	691727	Valve-Throttle			
			132	691708	Stop-Throttle			
			133	692265	Float-Carburetor			
			134		Kit-Needle/Seat <b>(See Previous Page)</b>			
			142	691966	Nozzle-Carburetor (Standard) (Labeled B) (Used After Code Date 81090800).			

Engine Gasket Set-Reference 358  
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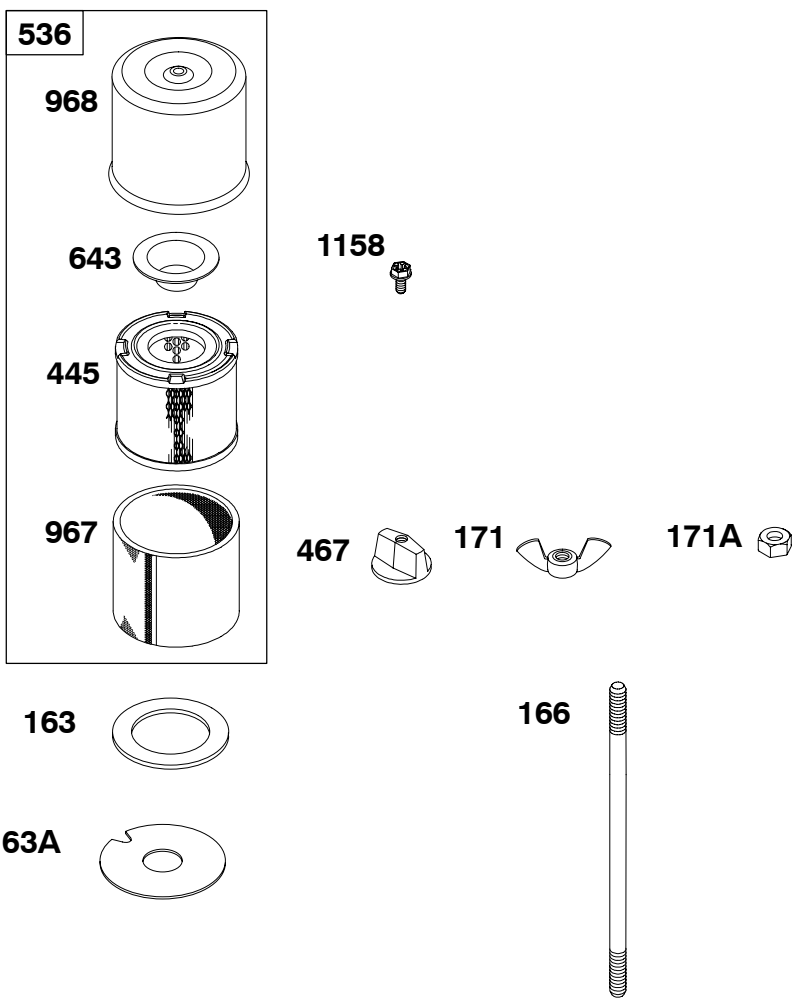
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
162	690267	Collar-Bell Crank	212	691791	Link-Throttle	268	691025	Casing-Control Wire (Cut to Required Length)
201	261027	Link-Air Vane Used on Type No(s). 0234, 0705.			----- <b>Note</b> ----- <b>691595</b> Link-Throttle Used on Type No(s). 0248, 0308, 0358, 0638, 0707, 0770.	269	691026	Wire-Control (Cut to Required Length)
203	690263	Crank-Bell	227	690607	Lever-Governor Control	270	691027	Nut (Control Wire Casing)
205	691681	Screw (Bell Crank) Used on Type No(s). 0136, 0139, 0204, 0228, 0234, 0248, 0328, 0678, 0705.			----- <b>Note</b> ----- <b>690616</b> Lever-Governor Control Used on Type No(s). 0611, 0630, 0647, 0651, 0684, 0690, 0706, 0721, 0660, 0671, 0675, 0681, 0683, 0685, 0689, 0692, 0694, 0697, 0699, 0801, 2520, 2527, 2528, 2529, 2550, 2561, 2581, 2582.	271	691028	Lever-Control ----- <b>Note</b> ----- <b>221987</b> Lever-Control Used on Type No(s). 0678, 0705.
205A	690810	Screw (Bell Crank)	232	690545	Spring-Governor Link ----- <b>Note</b> ----- <b>692207</b> Spring-Governor Link Used on Type No(s). 0248, 0308, 0358, 0638, 0707, 0770.	404	690264	Washer (Governor Crank)
206	691079	Nut-Governor Adjusting	266	494554	Control-Throttle ----- <b>Note</b> ----- <b>299361</b> Control-Throttle (Dial Control) Used on Type No(s). 0640, 0652, 0653, 0665.	414	692810	Washer (Bell Crank) Used on Type No(s). 0136, 0139, 0204, 0228, 0234, 0248, 0328, 0678, 0705.
206A	691584	Nut-Governor Adjusting				505	691251	Nut (Governor Control Lever)
208	393613	Rod-Governor Control				562	92613	Bolt (Governor Control Lever)
209	691596	Spring-Governor ----- <b>Note</b> ----- <b>691789</b> Spring-Governor Used on Type No(s). 0611, 0630, 0647, 0651, 0690, 0760, 0781, 0801, 2520, 2527, 2528, 2529, 2550, 2581, 2582.				614	691620	Pin-Cotter
211	691790	Spring-Governed Idle Used on Type No(s). 0611, 0630, 0647, 0651, 0690, 0760, 0781, 0801, 2520, 2527, 2528, 2529, 2550, 2581, 2582.				616	291364	Crank-Governor
						629	690538	Spring-Throttle Return Used on Type No(s). 0234, 0631, 0632, 0637, 0641, 0642, 0705, 0803, 2580.
						668	690313	Spacer (Governor Control Rod)

Engine Gasket Set-Reference 358  
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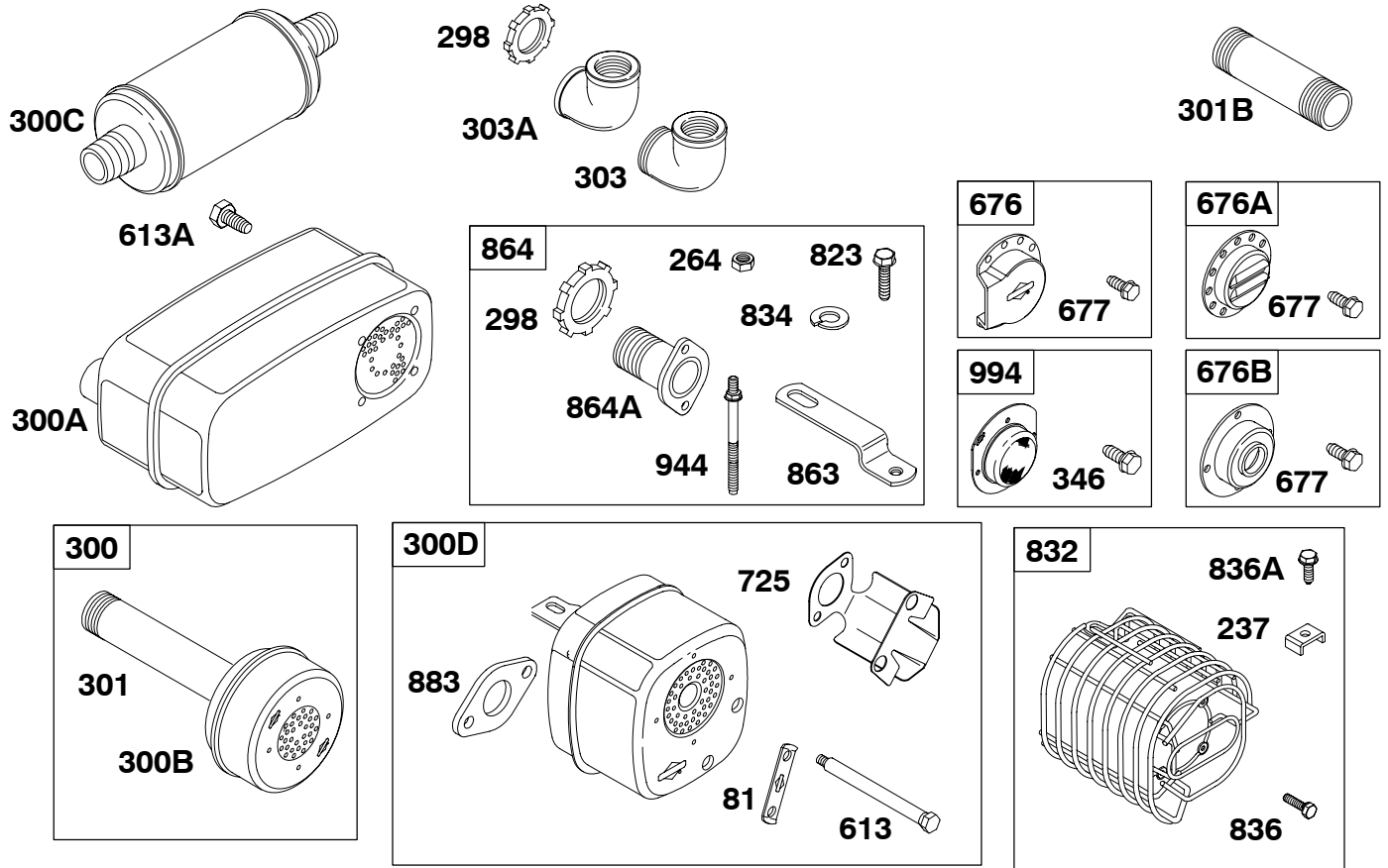


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
163	67247	Gasket-Air Cleaner Used on Type No(s). 0308.	171	691331	Nut (Air Cleaner)	643	691730	Retainer-Air Filter
163A	270987	Gasket-Air Cleaner	171A	690284	Nut (Air Cleaner)	967	271794S	Filter-Pre Cleaner
166	691241	Stud-Air Cleaner (9 1/2" Long)	445	393957S	Filter-Air Cleaner Cartridge	968	691755	Cover-Air Cleaner
			467	691668	Knob-Air Cleaner	1158	690293	Screw (Carburetor) (Used to Plug Air Cleaner Stud Hole)
			536	391063	Cleaner-Air			Used on Type No(s). 0262, 0630.

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Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095

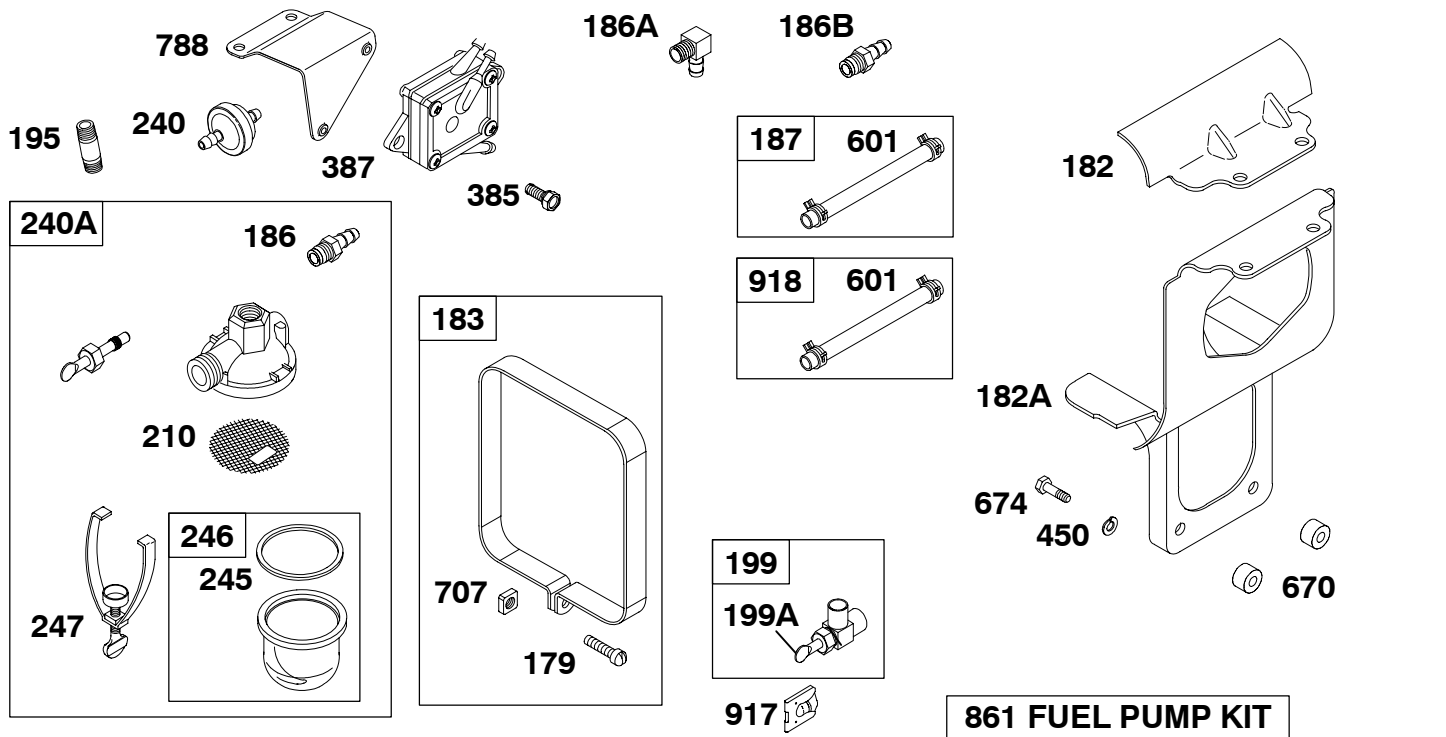
# 326400



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
81	691178	Lock-Muffler Screw	303	690281	Elbow-Exhaust (1", 90 Degree)	676	393761	Deflector-Muffler
237	690409	Retainer-Muffler Guard	303A	91296	Elbow-Exhaust (1", 90 Degree) Used on Type No(s). 0391, 0686, 0726, 0732, 0737, 0744, 0750, 0759, 0781.	676A	397630	Deflector-Muffler
264	691105	Nut (Muffler Adapter)			----- <b>Note</b> -----	676B	396903	Deflector-Muffler Screw (Muffler Deflector)
298	691808	Locknut-Muffler/Elbow			91415 Elbow-Exhaust (1", 45 Degree)	677	690661	Screw (Muffler Deflector)
300	393232S	Muffler	346	690661	Screw (Spark Arrestor)	725	690420	Shield-Heat
300A	498984S	Muffler	613	691416	Screw (Muffler)	823	690810	Screw (Muffler Adapter)
300B	392989	Muffler	613A	690297	Screw (Muffler) (Used After Code Date 97012300).	832	690648	Guard-Muffler
300C	291519	Muffler			----- <b>Note</b> -----	834	691075	Washer (Muffler Adapter)
300D	399635	Muffler			692198 Screw (Exhaust Muffler) (Used Before Code Date 97012400).	836	691083	Screw (Muffler Guard) (1" Long)
301	93734	Pipe-Exhaust (8" Long)				836A	691083	Screw (Muffler Guard) (1" Long)
301B	91416	Pipe-Exhaust (1 1/2" Long) Used on Type No(s). 0163, 0327.				836A	690367	Screw (Muffler Guard) (2/3" Long)
						863	694016	Bracket-Muffler
						864	394584	Adapter-Muffler
						864A	690637	Adapter-Muffler
						883	692236	Gasket-Exhaust
						944	691690	Stud (Muffler Adapter)
						994	392390	Arrestor-Spark

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

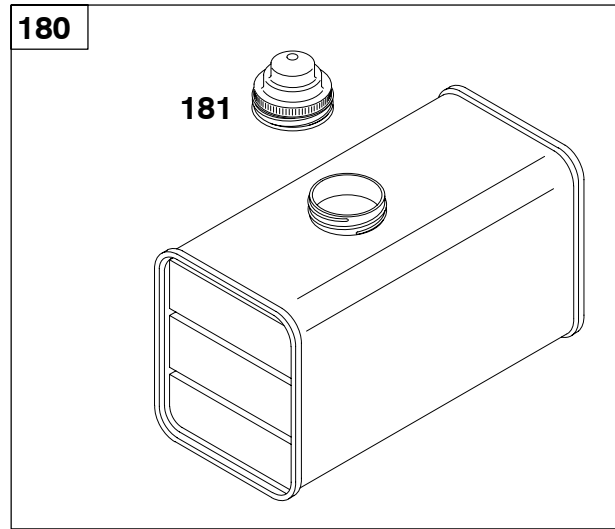
Valve Gasket Set-Reference 1095



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
179	690280	Screw (Fuel Tank Strap)	187	499167	Line-Fuel (Cut to Required Length)	387	808656	Pump-Fuel
182	691068	Bracket-Fuel Tank ----- <b>Note</b> ----- 222669 Bracket-Fuel Tank Used on Type No(s). 0205, 0291, 0648.			----- <b>Note</b> ----- 89248 Line-Fuel (2 1/4" Long) Used on Type No(s). 0080, 0386, 0387, 0393, 0395, 0396, 0397, 0631, 0640, 0641, 0662, 2580.	450	691075	Washer (Fuel Tank Bracket)
182A	690262	Bracket-Fuel Tank				601	791850	Clamp-Hose
183	691937	Strap-Fuel Tank ----- <b>Note</b> ----- 291367 Strap-Fuel Tank (4 Quart) Used on Type No(s). 0206, 0211, 0213, 0229, 0271.	195	91635	Nipple-Fuel	670	690505	Spacer-Fuel Tank
186	691764	Connector-Hose	199	692302	Valve-Fuel Shut Off	674	690303	Screw (Fuel Tank Bracket)
186A	691609	Connector-Hose	199A	691940	Valve-Fuel Shut Off	707	690279	Nut (Fuel Tank Strap)
186B	231238	Connector-Hose	210	691962	Strainer-Fuel	788	224123	Bracket-Fuel Pump
			240	298090S	Filter-Fuel ----- <b>Note</b> ----- 394358S Filter-Fuel Used on Type No(s). 0630, 0705, 0707, 0724, 0744, 0750, 0755, 0759, 0770, 0774, 2581.	861	394462	Kit-Fuel Pump (Walbro) ----- <b>Note</b> ----- 791885 Kit-Fuel Pump Used on Type No(s). 0170, 0182, 0198, 0248, 0309, 0331, 0638, 0679, 0744, 0755, 0759.
			240A	690612	Filter-Fuel	917	691737	Handle-Shut Off Valve
			245	692190	Gasket-Fuel Bowl	918	393815	Hose-Vacuum (Cylinder To Impulse Pump) (Cut to Required Length)
			246	298683	Bowl-Fuel Filter			
			247	691700	Yoke-Bowl			
			385	692198	Screw (Fuel Pump)			

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

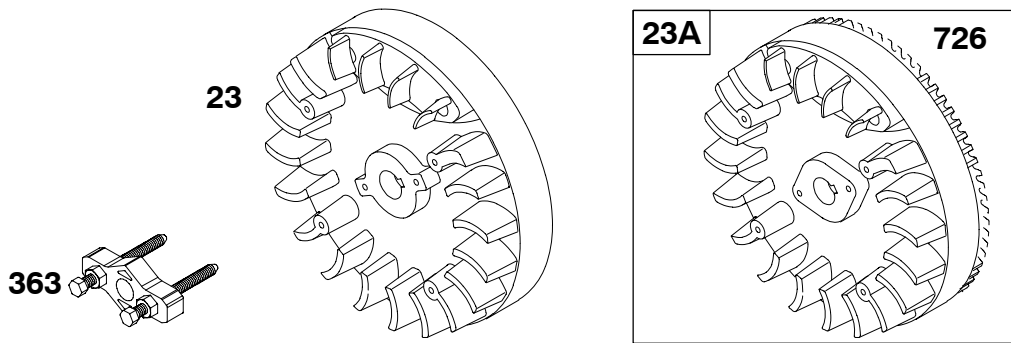
Valve Gasket Set-Reference 1095



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
180	291488	Tank-Fuel (6 Quart) ----- <b>Note</b> ----- <b>290816</b> Tank-Fuel (4 Quart) <b>292415</b> Fuel Tank (8 Quart) Used on Type No(s). 0137, 0140, 0141, 0143, 0148, 0151, 0152, 0153, 0156, 0162, 0163, 0167, 0172, 0173, 0175, 0176, 0178, 0180, 0181, 0183, 0185, 0186, 0197, 0199, 0201, 0203, 0205, 0212, 0215, 0219, 0226, 0227, 0242, 0245, 0249, 0254, 0255, 0257, 0259, 0273, 0282, 0284, 0286, 0289, 0291, 0293, 0300, 0303, 0307, 0311, 0318,			0330, 0336, 0347, 0354, 0369, 0372, 0376, 0377, 0381, 0384, 0392, 0635, 0640, 0647, 0648, 0657, 0659, 0661, 0664, 0666, 0674, 0682, 0685, 0690, 0694, 0696, 0697, 0698, 0704, 0712, 0714, 0721, 0723, 0729, 0730, 0743, 0745, 0746, 0754, 0757, 0771, 0772.	181	791545	Cap-Fuel Tank (Chrome)

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095

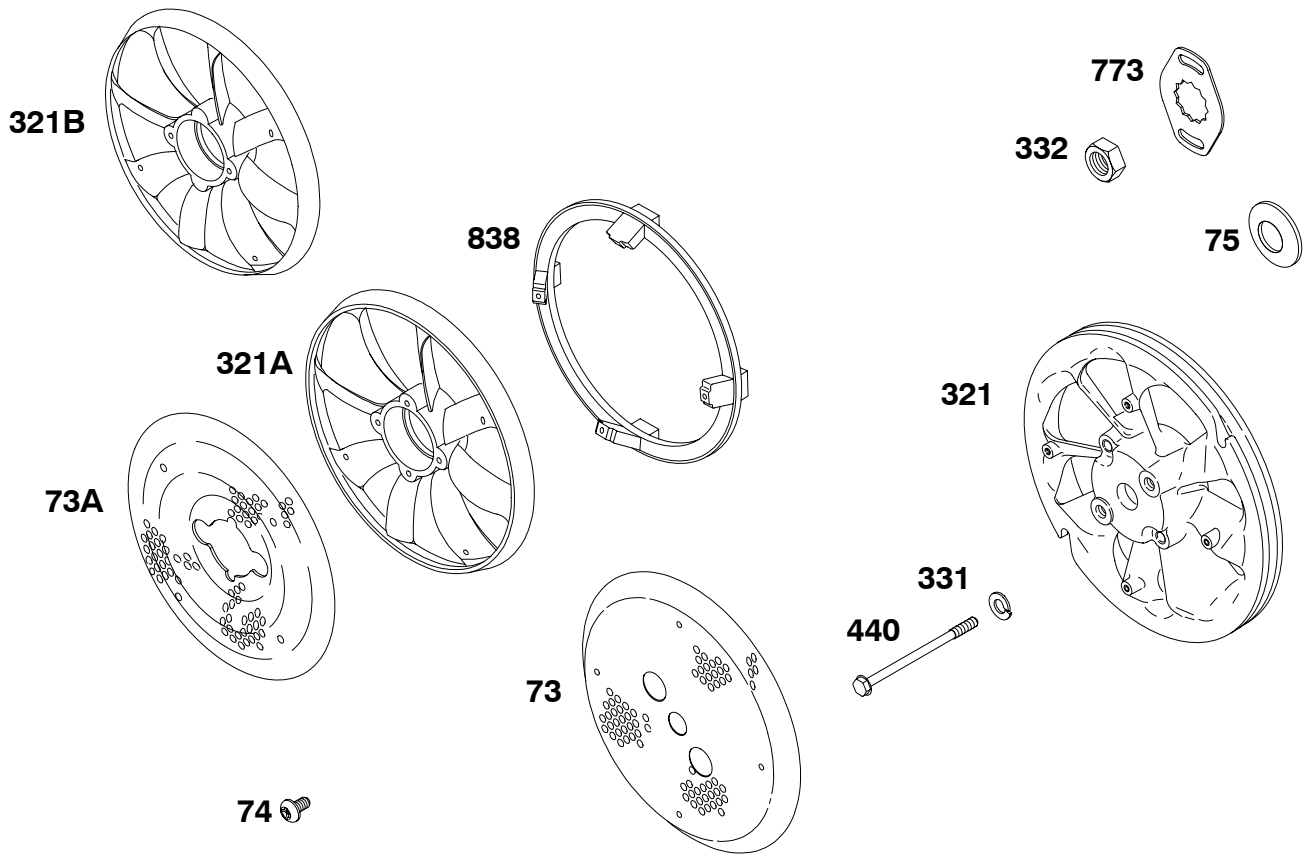


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	
23	395250	Flywheel (For Magnetron Ignition, Identified by Two Red Stripes) Used on Type No(s). 0611, 0620, 0632, 0633, 0635, 0637, 0640, 0641, 0642, 0644, 0645, 0646, 0647, 0648, 0650, 0651, 0652, 0655, 0656, 0657, 0659, 0662, 0664, 0670, 0674, 0677, 0681, 0683, 0686, 0689, 0690, 0691, 0694, 0695, 0696, 0700, 0706, 0709, 0710, 0713, 0717, 0722, 0723, 0727, 0728, 0730, 0734, 0735, 0737, 0739, 0743, 0744, 0745, 0747, 0750, 0755, 0756, 0757, 0759, 0762, 0763, 0766, 0775, 0778, 0780, 0785, 0786, 0790, 0791, 0792, 0793, 0794, 0799, 0801, 0802, 0803, 0804, 2520, 2521, 2522, 2529, 2530, 2550, 2560, 2561, 2562, 2580, 2581, 2582, 2583.	23A	395251	Flywheel (For Magnetron Ignition, Identified by Two Red Stripes) ----- <b>Note</b> ----- Flywheel <b>(NO LONGER AVAILABLE)</b> (For Magnetron Ignition, Identified by Two Red Stripes) Used on Type No(s). 0736. <b>391363</b> Flywheel (10 Amp) (Used With Breaker Points and Condenser System) Used on Type No(s). 0027, 0028, 0063, 0115, 0123, 0126, 0135, 0143, 0148, 0149, 0162, 0163, 0164, 0165, 0167, 0168, 0170, 0171, 0172, 0174, 0178, 0180, 0182, 0184, 0185, 0188, 0189, 0192, 0193, 0198, 0201, 0209, 0210, 0211, 0213, 0215, 0217, 0221, 0222, 0224, 0229, 0230, 0231, 0234, 0235, 0236, 0238, 0240, 0248, 0249, 0250, 0251, 0252, 0257, 0261, 0262, 0265, 0271, 0273, 0274, 0275, 0276, 0277, 0278, 0279, 0281,				0282, 0283, 0284, 0285, 0286, 0287, 0288, 0296, 0298, 0303, 0304, 0306, 0307, 0309, 0310, 0311, 0315, 0316, 0317, 0318, 0319, 0320, 0321, 0322, 0323, 0324, 0325, 0326, 0328, 0330, 0331, 0332, 0333, 0334, 0337, 0338, 0340, 0343, 0347, 0348, 0349, 0350, 0351, 0353, 0355, 0358, 0359, 0360, 0363, 0364, 0367, 0370, 0371, 0372, 0374, 0375, 0376, 0377, 0378, 0379, 0381, 0382, 0383, 0388, 0389, 0392, 0394, 0399.
	363					363	19203	Puller-Flywheel	
						726	391362	Gear-Ring (Includes Mounting Hardware)	

Engine Gasket Set-Reference 358  
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Valve Gasket Set-Reference 1095

# 326400



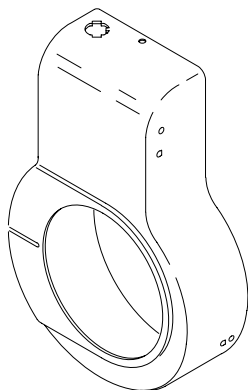
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
73	691171	Screen-Rotating ----- <b>Note</b> ----- <b>690404</b> Screen-Rotating Used on Type No(s). 0127, 0133, 0182, 0190, 0210, 0222, 0252, 0262, 0315, 0333, 0630, 0649, 2582, 2583.	74	691655	Screw (Rotating Screen)	440	691076	Screw (Booster Fan)
73A	690410	Screen-Rotating	75	691056	Washer (Flywheel)	773	690265	Retainer
			321	691151	Fan-Booster	838	211983	Adapter-Blower Housing Ring
			321A	690377	Fan-Booster			
			321B	212000	Fan-Booster			
			331	691075	Washer (Booster Fan)			
			332	691059	Nut (Flywheel)			

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

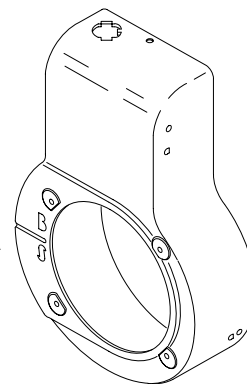
Valve Gasket Set-Reference 1095



304



304A



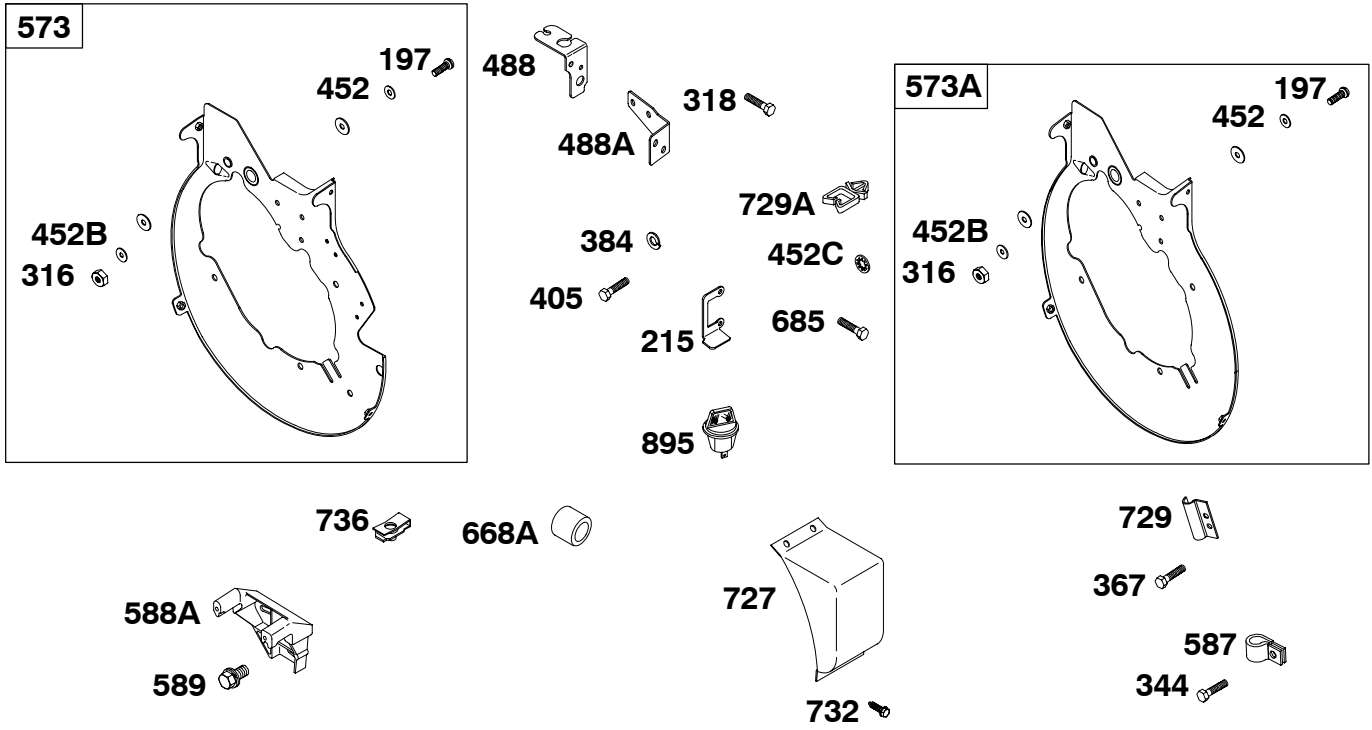
305 

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
304	294698	Housing-Blower ----- <b>Note</b> ----- <b>297010</b> Housing-Blower Used on Type No(s). 0060, 0119, 0160, 0197, 0216, 0223, 0237. <b>297453</b> Housing-Blower Used on Type No(s). 0020, 0023, 0050, 0136, 0139, 0140, 0145, 0150, 0151, 0152, 0155, 0159, 0175, 0181, 0183, 0191, 0199, 0203, 0204, 0205, 0206, 0208, 0212, 0218, 0219, 0226, 0227, 0228, 0254, 0255, 0259. <b>391229</b> Housing-Blower Used on Type No(s). 0027, 0028, 0063, 0115, 0123, 0126, 0135, 0143, 0148, 0149, 0162, 0163, 0165, 0167, 0168, 0170, 0171, 0172, 0174, 0178, 0180, 0182, 0184, 0185, 0188, 0189, 0192, 0193, 0198, 0201, 0209, 0210, 0211, 0213, 0215, 0217, 0221, 0224, 0229, 0230, 0231, 0234, 0235, 0236, 0238,			0248, 0249, 0259, 0251, 0252, 0257, 0261, 0262, 0265, 0271, 0273, 0275, 0276, 0277, 0278, 0279, 0281, 0282, 0283, 0284, 0285, 0286, 0287, 0288, 0296, 0298, 0303, 0304, 0306, 0307, 0309, 0310, 0311, 0315, 0316, 0317, 0318, 0319, 0320, 0321, 0322, 0323, 0324, 0325, 0326, 0328, 0330, 0331, 0332, 0333, 0334, 0337, 0338, 0340, 0343, 0347, 0348, 0349, 0350, 0351, 0353, 0355, 0358, 0359, 0360, 0363, 0364, 0367, 0370, 0371, 0372, 0374, 0375, 0376, 0377, 0378, 0379, 0381, 0382, 0383, 0388, 0389, 0392, 0394, 0399, 0630, 0634, 0636, 0638, 0640, 0643, 0649, 0653, 0654, 0658, 0660, 0661, 0663, 0665, 0666, 0667, 0668, 0669, 0671, 0672, 0673, 0675, 0676, 0678, 0679, 0680, 0684, 0685, 0687, 0688, 0692, 0693, 0697, 0698, 0699,			0701, 0702, 0703, 0704, 0705, 0707, 0708, 0712, 0714, 0715, 0716, 0718, 0720, 0721, 0724, 0725, 0729, 0731, 0733, 0736, 0738, 0741, 0742, 0746, 0748, 0749, 0751, 0752, 0753, 0754, 0760, 0761, 0764, 0765, 0770, 0771, 0772, 0774, 0776, 0779, 0782, 0783, 0784, 0787, 0789, 0797, 2527, 2528, 2563, 2596. <b>692359</b> Housing-Blower Used on Type No(s). 0682. <b>395513</b> Housing-Blower Used on Type No(s). 0711, 0719, 0732, 0740, 0781, 2529. <b>399177</b> Housing-Blower Used on Type No(s). 0758, 0788.
	<b>304A</b>	<b>392343</b> Housing-Blower (Low Profile) Used on Type No(s). 0713, 0744, 0750, 0755, 0759, 0780, 0785, 0786, 2561, 2562.						
	<b>305</b>	<b>692198</b> Screw (Blower Housing)						

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095

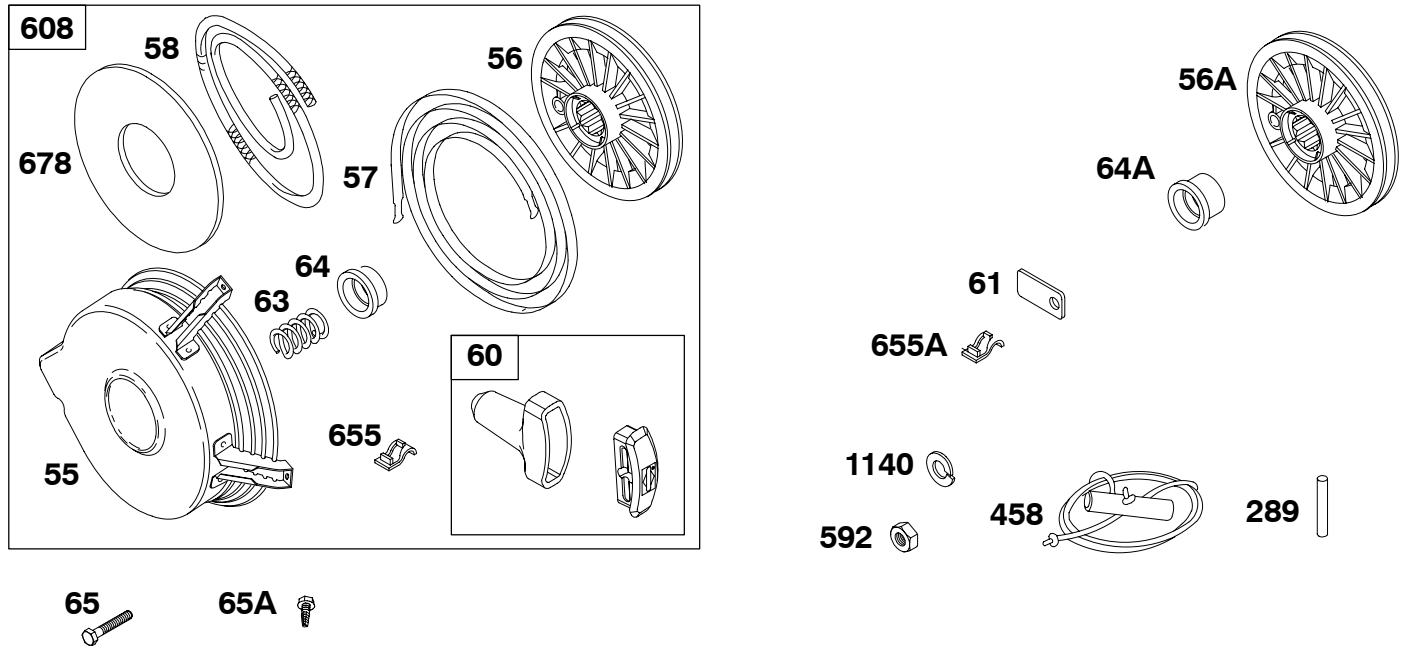
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
197	90072	Screw (Back Plate)	452	92864	Washer (Back Plate)	668A	231065	Spacer Used on Type No(s). 0164, 0240.
215	222445	Guide-Air	452B	26404	Washer (Back Plate)	685	690661	Screw (Rectifier)
316	691612	Nut (Back Plate)	452C	691077	Washer (Back Plate)	727	692338	Cover-Starter Drive
318	691666	Screw (Mounting Bracket)	488	222211	Bracket-Fuse	729	690432	Clip-Wire (Alternator)
344	690305	Screw (Cable Clamp)	488A	222345	Bracket-Fuse	729A	690588	Clip-Wire
367	690305	Screw (Wire Clip)	573	391220	Plate-Back (Used on Engines With Electric Start Only)	732	93410	Screw (Starter Drive Cover)
384	690371	Washer (Back Plate)	573A	299450	Plate-Back	736	690302	Nut-Clip
405	690290	Screw (Back Plate)	587	690389	Clamp-Cable	895	692309	Switch-Rotary
			588A	690375	Bracket-Armature (Used on Engines With Electric Starter)			
			589	690300	Screw (Armature Bracket)			

Engine Gasket Set-Reference 358  
 Carburetor Overhaul Kit-Reference 121

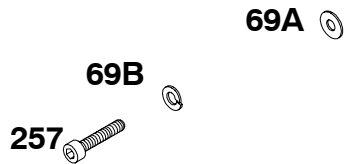
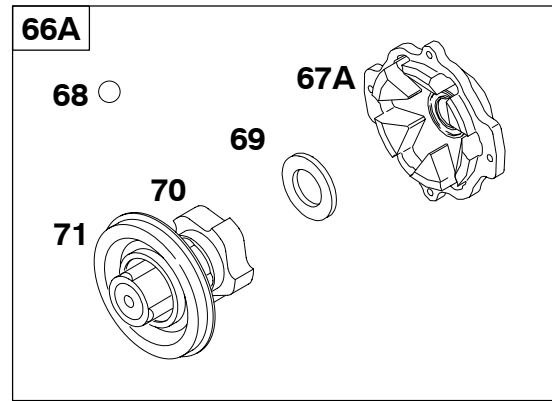
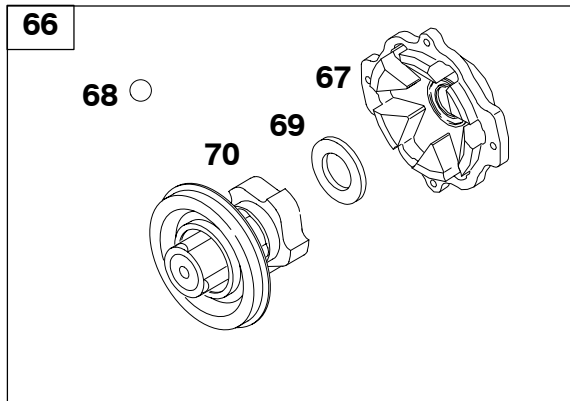
Valve Gasket Set-Reference 1095



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	
55	691355	Housing-Rewind Starter (Low Profile)		66574	Rope-Starter (99" Long) (Cut to Required Length) (Use With Metal Pulley)	289	230228S	Pin-Starter Grip	
56	392630	Pulley-Starter (Low Profile)		60	490652	Grip-Starter Rope	458	69932S	Kit-Handle/Rope
56A	295871	Pulley-Starter (Wide Legs Starter Housing, Includes 63" Rope)	60	68848S	Bumper-Starter Pulley (Wide Legs Starter Housing)	592	690276	Nut (Rewind Starter)	
57	490179	Spring-Rewind Starter	61	690547	Spring-Ratchet (Low Profile)	608	691958	Starter-Rewind	
58	692188	Rope-Starter (63" Long) (Use With Plastic Pulley)	63	690511	Adapter-Ratchet Spring	655	691734	Anchor-Rewind Spring	
		----- <b>Note</b> -----	64	691920	Adapter-Ratchet Spring (Wide Legs Starter Housing)	655A	221014	Anchor-Rewind Spring (Wide Legs Starter Housing)	
		<b>695002</b> Rope-Starter (99" Long) (Cut to Required Length) (Use With Plastic Pulley)	65	691693	Screw (Rewind Starter) (3/8" Long)	678	490817	Spacer-Rewind	
		<b>66564</b> Rope-Starter (63" Long) (Use With Metal Pulley)	65A	93254	Screw (Rewind Starter) (7/16" Long)	1140	690286	Washer (Rewind Starter)	

Engine Gasket Set-Reference 358  
 Carburetor Overhaul Kit-Reference 121

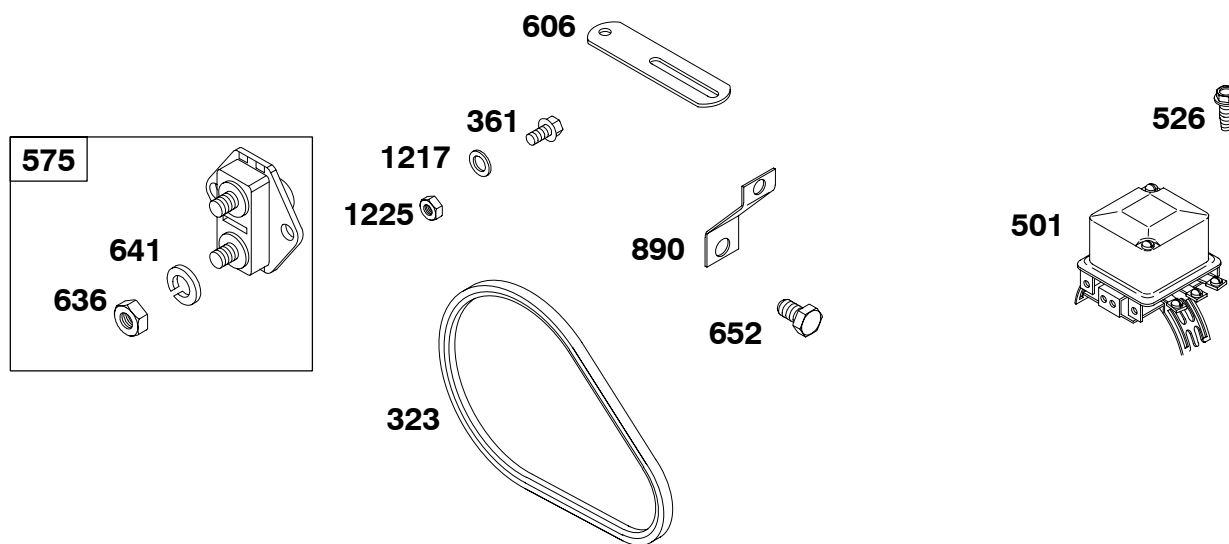
Valve Gasket Set-Reference 1095



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
66	393127S	Clutch-Starter	69	690271	Washer (Starter Clutch)	71	691359	Cover-Ratchet Screw (Starter Clutch)
66A	399671	Clutch-Starter (Sealed)	69A	690260	Washer (Starter Clutch)	257	690309	Screw (Starter Clutch)
67	690542	Housing-Clutch	69B	690277	Washer (Starter Clutch)			
67A	394897	Housing-Clutch	70	691945	Ratchet-Clutch			
68	691604	Ball-Clutch						

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095

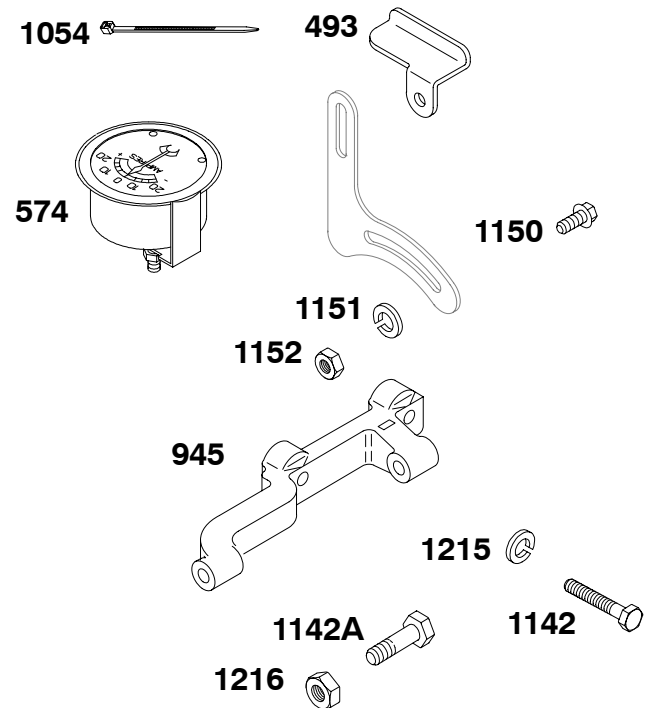
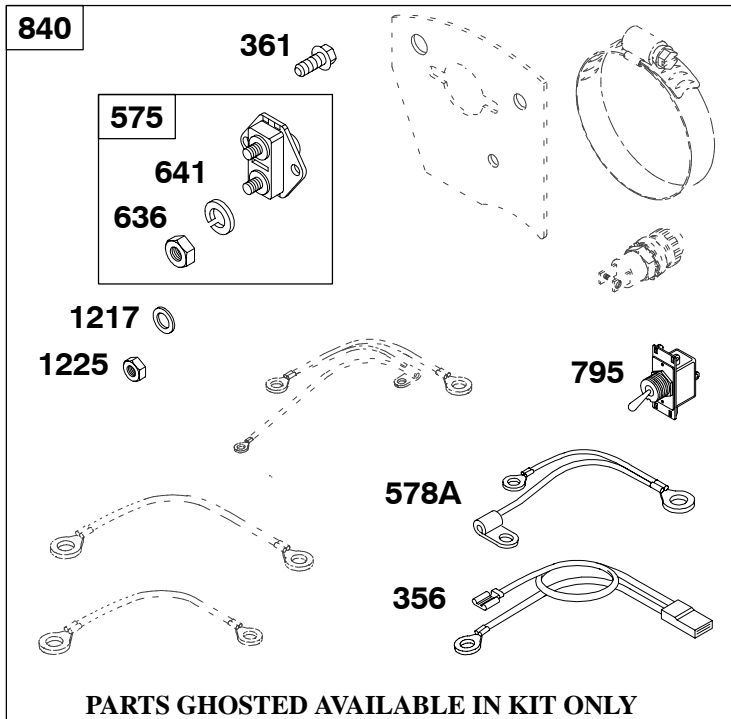


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
323	68898	Belt-Vee (For Low Position Mounting) (35 3/4" Long) ----- <b>Note</b> ----- 68878 Belt-Vee (For High Position Mounting) (36 3/4" Long)	526	690297	Screw (Regulator)	890	221472	Bracket-Support
361	691681	Screw (Starting Switch)	575	692303	Switch-Starting	1217	690282	Washer (Starting Switch)
501	297196	Regulator (Saddle Mount) (Delco Remy Number 1119577)	606	221442	Strap-Adjusting	1225	691029	Nut (Starting Switch)
			636	696198	Nut (Starting Switch) (Terminal)			
			641	691075	Washer (Starting Switch) (Terminal)			
			652	693972	Screw (Support Bracket)			

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Valve Gasket Set-Reference 1095

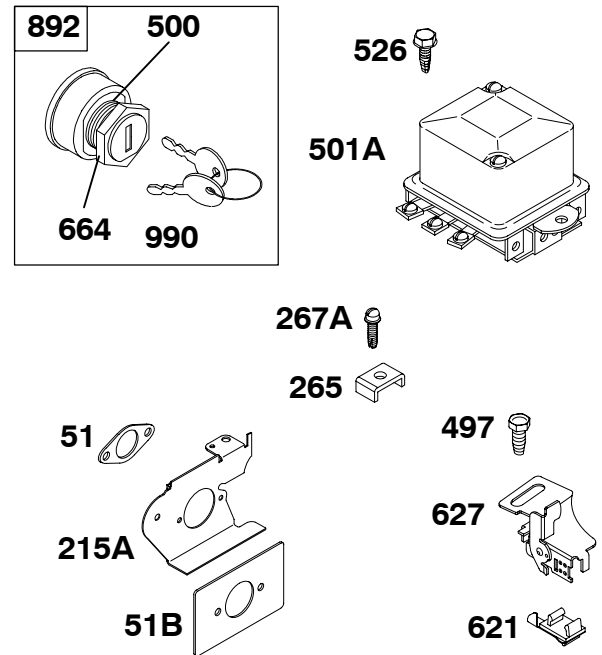
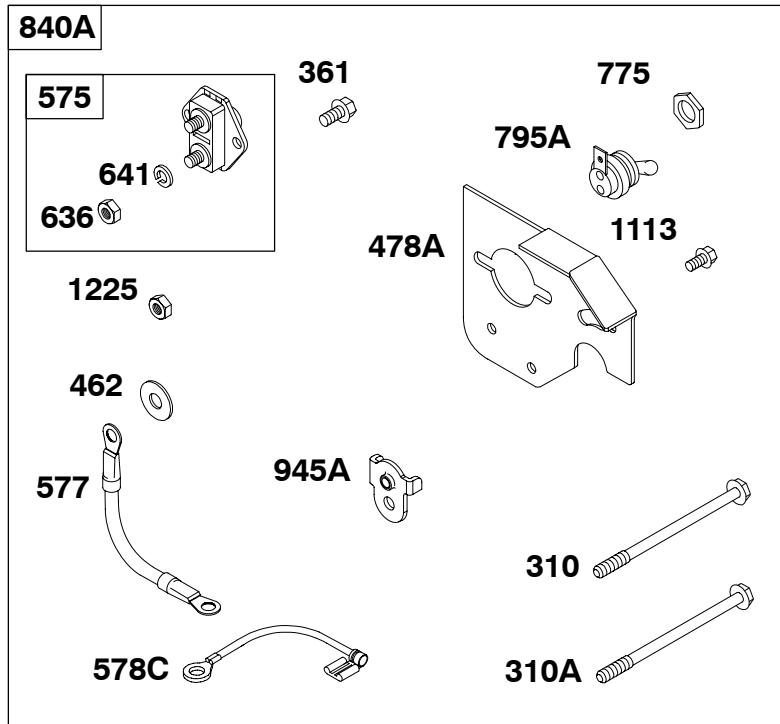
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
356	398808	Wire-Stop	795	298590	Switch-Toggle	1215	691075	Washer (Starter Bracket)
361	93415	Screw (Starting Switch)	840	298561	Kit-Panel (Generator Panel)	1216	691105	Nut (Starter Bracket)
493	221933	Bracket-Mounting	945	211785	Bracket-Starter Motor	1217	690282	Washer (Starting Switch)
574	295158	Ammeter (Stewart Warner Number 357-W)	1054	280275	Tie-Cable	1225	691029	Nut (Starting Switch)
575	692303	Switch-Starting	1142	690303	Screw (Starter Motor Bracket)			
578A	298582	Wire Assembly	1142A	691614	Screw (Starter Motor Bracket) (1 3/4" Long)			
636	696198	Nut (Starting Switch) (Terminal)	1150	691058	Screw (Adjusting Strap)			
641	691075	Washer (Starting Switch) (Terminal)	1151	690282	Washer (Adjusting Strap)			
			1152	691105	Nut (Adjusting Strap)			

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095

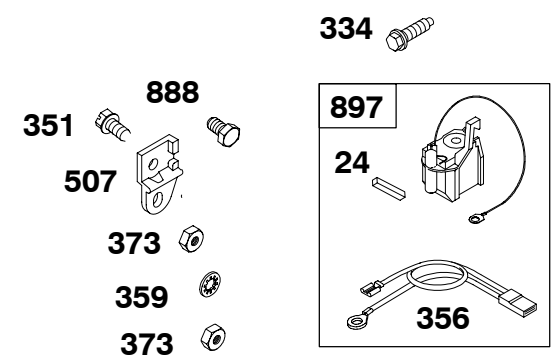
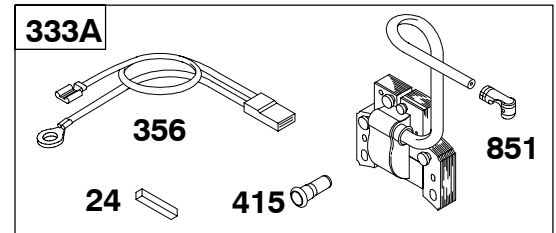
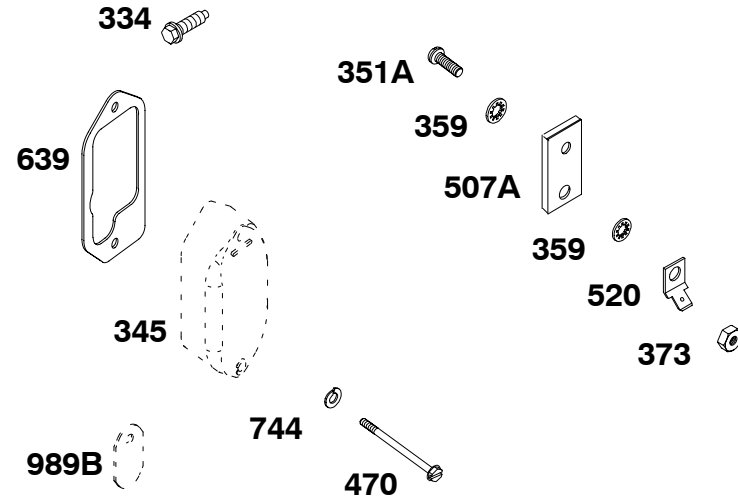
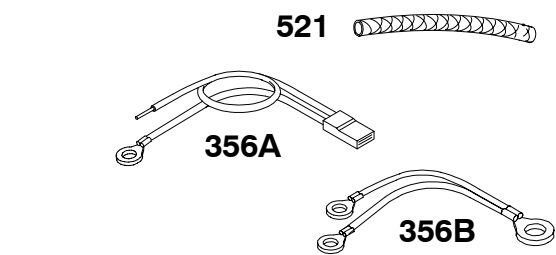
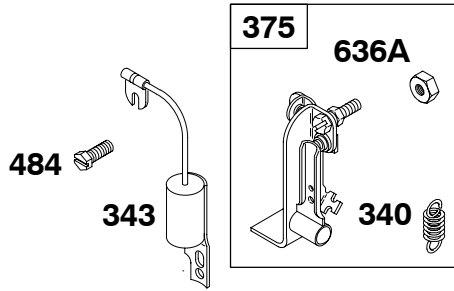
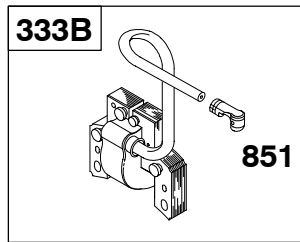


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
51	27381	Gasket-Intake	500	691086	Washer (Key Switch)	775	690315	Nut (Toggle Switch)
51B	692917	Gasket-Intake	501A	295924	Regulator (Flat Mount) (Delco Remy No. 1118988)	795A	496590	Switch-Toggle
215A	291871	Guide-Air				840A	395408	Kit-Panel (Toggle Switch)
265	692179	Clamp-Casing						----- <b>Note</b> -----
267A	93107	Screw (Casing Clamp)						<b>395409</b> Kit-Panel (Key Switch)
		----- <b>Note</b> -----						
		<b>691044</b> Screw (Casing Clamp) Used on Type No(s). 0644, 0672.	526	690297	Screw (Regulator)	892	392833	Switch-Key
310	690323	Screw (Starter Motor) (4" Long)	575	692303	Switch-Starting	945A	692132	Bracket-Starter Motor
310A	692329	Screw (Starter Motor) (5" Long)	577	690630	Cable-Starter	990	691959	Key Set
361	93415	Screw (Starting Switch)	578C	690647	Wire Assembly	1113	691681	Screw (Panel)
462	690282	Washer (Starter Cable)	621	297472S	Switch-Stop	1225	691029	Nut (Starting Switch)
478A	395410	Panel	627	392884	Bracket-Stopswitch			
497	692198	Screw (Stopswitch Bracket)	636	696198	Nut (Starting Switch) (Terminal)			
			641	691075	Washer (Starting Switch)			
			664	691087	Nut (Key Switch)			

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095

# 326400



**USED BEFORE CODE DATE: 81080100**


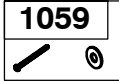
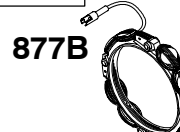
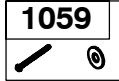

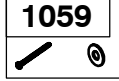
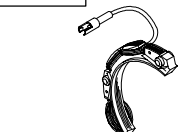
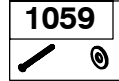
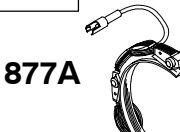
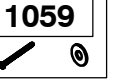
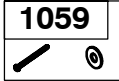
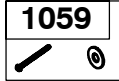
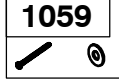
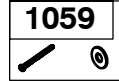
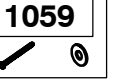





REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
24	222698S	Key-Flywheel	356	398808	Wire-Stop	507	690584	Insulator
333A	398811	Armature-Magneto (Breaker Ignition) (Used After Code Date 81073100).	356A	690650	Wire-Stop (Used With Magneto Armature, Reference 333A)	507A	66895	Insulator
333B	298968	Armature-Magneto (Breaker Ignition) (Used Before Code Date 81080100).	356B	396585	Wire-Stop (Used on Type No(s). 0643, 0646, 0735.			<b>Note -----</b> 299598 Insulator Used on Type No(s). 0131.
334	691061	Screw (Magneto Armature)	359	691077	Washer (Ground Terminal)	520	691084	Terminal-Ground
340	26018	Spring-Breaker Arm	373	691612	Nut (Ground Terminal)	521	291508	Shield-Cable
343	298060	Condenser	375	298185	Breaker-Ignition	636A	230783	Nut (Starting Switch)
345		Cover-Breaker (NO LONGER AVAILABLE)	415	692882	Plug	639	692913	Gasket-Breaker Box
351	690292	Screw (Ground Terminal)	470	692836	Screw (Breaker Cover)	744	690277	Washer (Breaker Cover)
351A	690295	Screw (Ground Terminal)	484	690294	Screw (Condenser)	851	493880S	Terminal-Spark Plug
						888	690295	Screw (Insulator)
						897	394970	Kit-MAGNETRON® Ignition (Used After Code Date 81080100 and Before Code Date 85012200).
						989B		Stop Switch-Spark Plug (NO LONGER AVAILABLE)

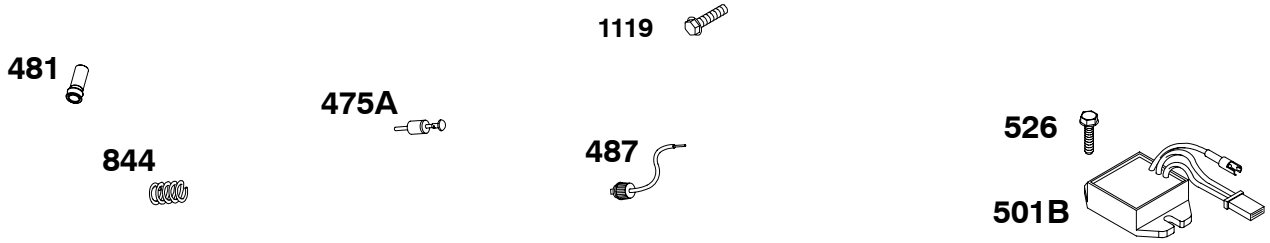
Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095



SEE REPAIR INSTRUCTION MANUAL FOR PROPER AMPERAGE OF ALTERNATOR

DUAL CIRCUIT	REGULATED	10 AMP	AC ONLY	DC ONLY
<b>474</b>  <b>877</b> 	<b>474A</b>  <b>877B</b> 	<b>474C</b>  <b>877C</b> 	<b>474D</b>  <b>578</b> 	<b>474E</b>  <b>877A</b> 
<b>1059</b> 	<b>1059</b> 	<b>1059</b> 	<b>1059</b> 	<b>1059</b> 
<b>878</b> 	<b>878C</b> 	<b>578A</b> 	<b>578</b> 	<b>578A</b> 

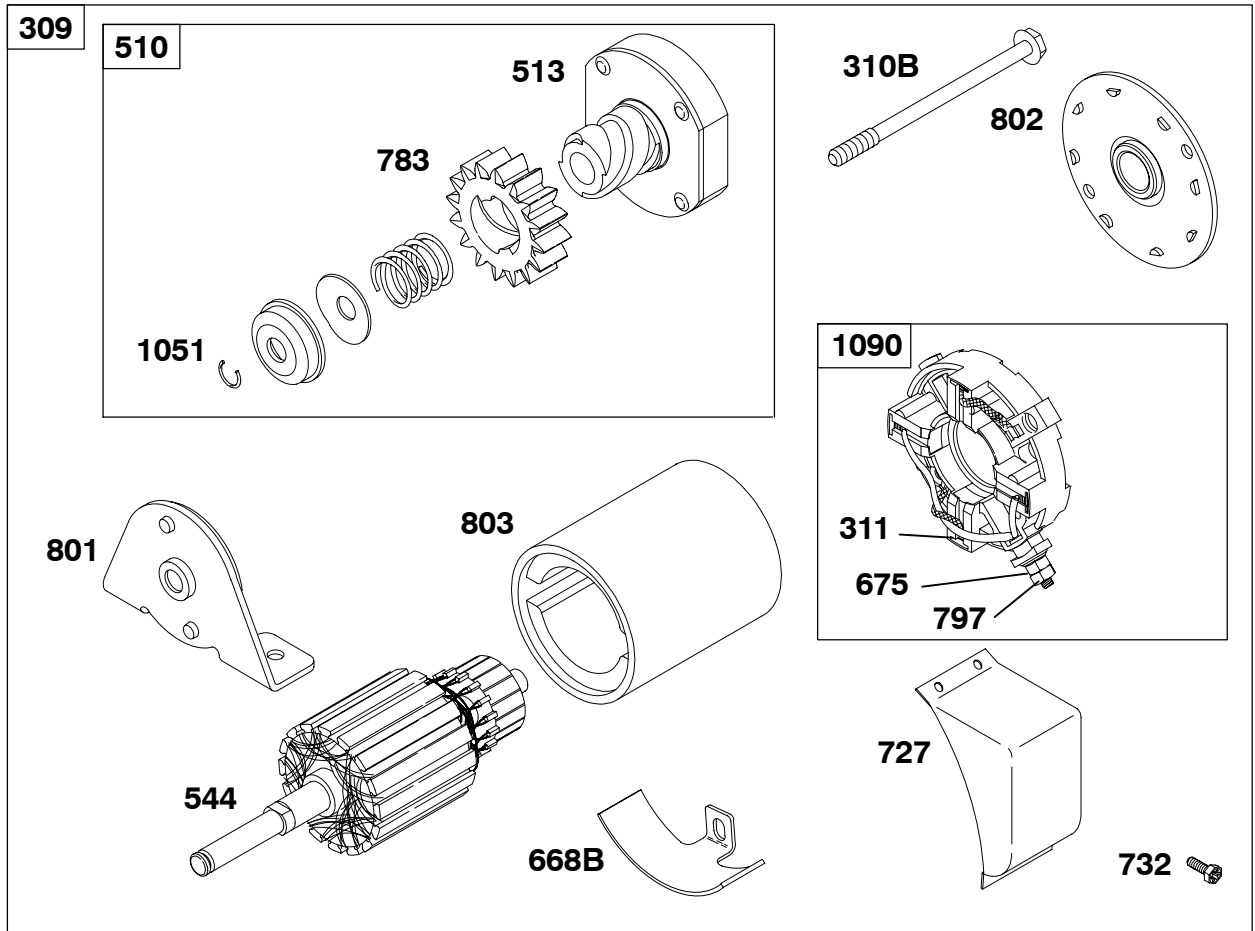


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
474	696459	Alternator (Dual Circuit)	501B	691185	Regulator (10 Amp)	878	398661	Harness-Alternator
474A	696457	Alternator (Tri-Circuit)	526	690297	Screw (Regulator)	878C	691955	Harness-Alternator (Tri-Circuit)
474C	696458	Alternator (10 Amp) (Key Switch)	578	390867	Wire Assembly	1059	698516	Kit-Screw/Washer (Alternator)
474D	391595	Alternator (AC Only)	578A	692306	Wire Assembly	1119	691183	Screw (Alternator)
474E	696578	Alternator (DC Only)	844	261269	Spring-Diode			
475A	391507	Rectifier	877	393456	Wire/Connector-Alternator (Dual Circuit)			
481	230976	Bushing-Alternator	877A	393814	Wire/Connector-Alternator (DC Only)			
487	390888	Cap-Wire/Fuse	877B	393537	Wire/Connector-Alternator (Tri-Circuit)			
			877C	399916	Wire/Connector-Alternator (10 AMP)			

Engine Gasket Set-Reference 358  
 Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095

# 326400



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309	396306	Motor-Starter	668B	396515	Spacer	797	691029	Nut (Brush Retainer)
310B	691263	Screw (Starter Motor) (4 3/4" Long)	675	691261	Washer (Brush Retainer)	801	394802	Cap-Drive
311	497608	Brush Set	697	691058	Screw (Drive Cap)	802	691286	Cap-End
510	696541	Drive-Starter	727	692338	Cover-Starter Drive	803		Housing-Starter (Served By 396306 Starter Motor Only)
513	692024	Clutch-Drive	732	93410	Screw (Starter Drive Cover)	1051	691265	Ring-Retaining
544		Armature-Starter (Served By 396306 Starter Motor Only)	783	695708	Gear-Pinion	1090	691293	Retainer-Brush

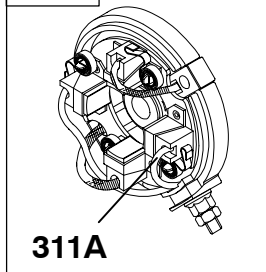
Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095

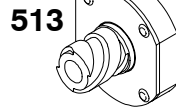
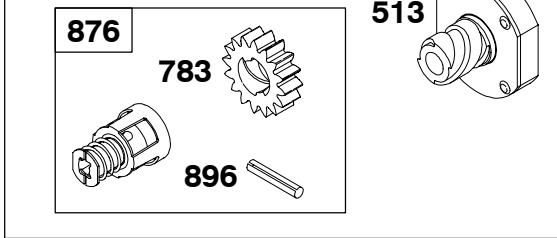
309A

**NOTE: For Replacement Starter Motor, See Reference 309, Previous Page**

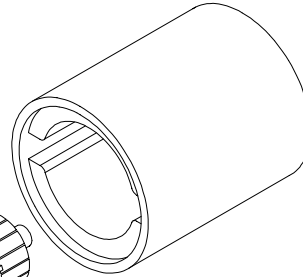
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510A

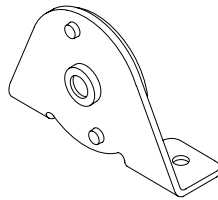


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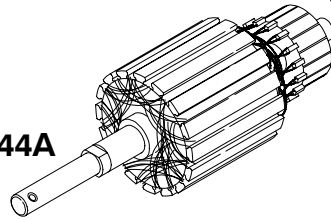


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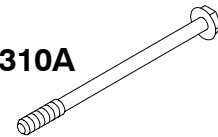
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544A



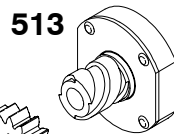
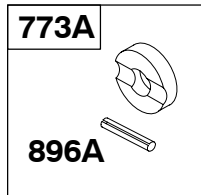
310A



697



510B



783



503



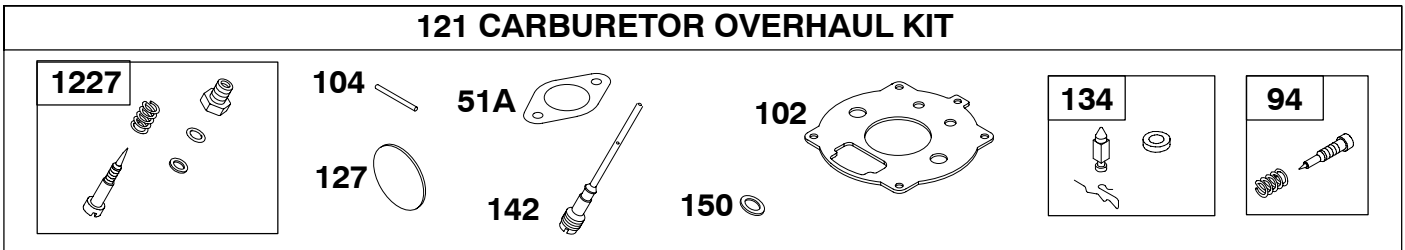
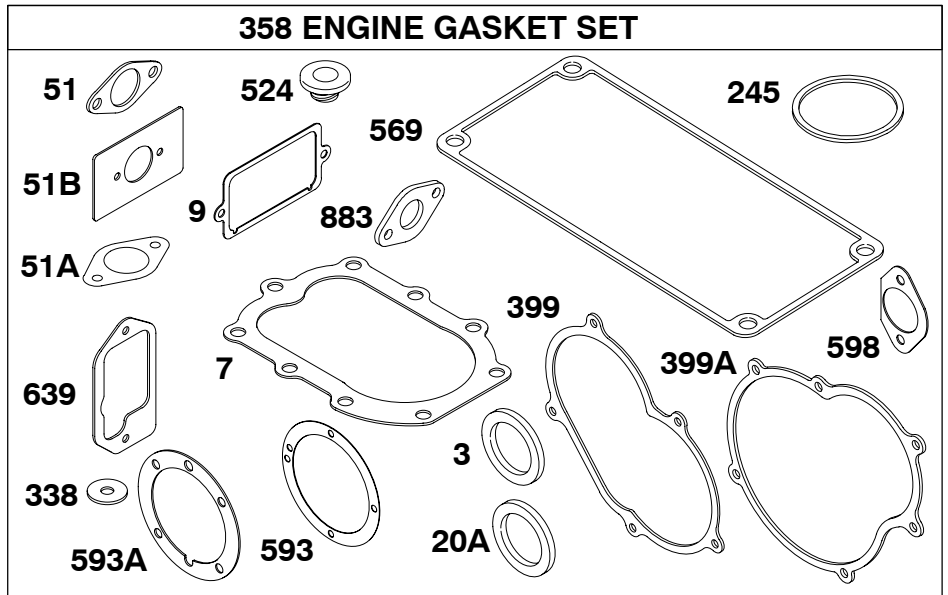
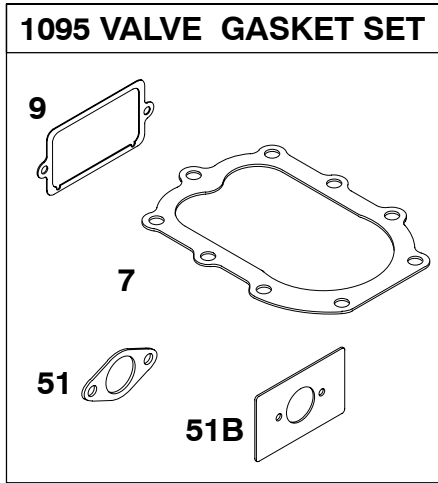
442



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309A		Motor-Starter (For Replacement Starter Motor, See Reference 309, Previous Page)	503	690406	Strap-Starter	801	394802	Cap-Drive
			510A	696540	Drive-Starter	802A	395537	Cap-End
			510B	696535	Drive-Starter	803A	494205	Housing-Starter
			513	692024	Clutch-Drive	876	696539	Kit-Pinion Spring
310A	692329	Screw (Starter Motor) (5" Long)	544A	490309	Armature Starter	896	691641	Pin-Drive Retainer (Copper)
			697	691058	Screw (Drive Cap)	896A	94192	Pin-Drive Retainer (Black)
311A	395538	Brush Set	773A	391462	Retainer			
	442	Screw (Starter Strap)	783	693059	Gear-Pinion			

Engine Gasket Set-Reference 358  
Carburetor Overhaul Kit-Reference 121

Valve Gasket Set-Reference 1095



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
3	691948	Seal-Oil (Magneto Side)	142	691966	Nozzle-Carburetor (Labeled B)	598	270516	Shim-End Play (Camshaft Bearing) (.009" Thick)
7	272166	Gasket-Cylinder Head	150	691610	Gasket-Nozzle			----- <b>Note</b> -----
9	27803S	Gasket-Breather	245	692190	Gasket-Fuel Bowl			<b>270517</b> Shim-End Play (Camshaft Bearing) (.007" Thick)
20A	291675S	Seal-Oil (PTO Side)	338	690270	Gasket-Dipstick			<b>270518</b> Shim-End Play (Camshaft Bearing) (.005" Thick)
51	27381	Gasket-Intake	358	299719	Gasket Set-Engine	639	692913	Gasket-Breaker Box
51A	692214	Gasket-Intake	399	691310	Gasket-Counterweight Cover (Magneto Side)	883	692236	Gasket-Exhaust
51B	692917	Gasket-Intake	399A	692914	Gasket-Counterweight Cover (PTO Side)	1095	498540	Gasket Set-Valve
94	292681	Kit-Idle Mixture	524	281370S	Seal-Dipstick Tube	1227	99525S	Valve-High Speed
102	692215	Gasket-Carburetor Body	569	691569	Gasket-Engine Base			
104	691775	Pin-Float Hinge	593	691311	Gasket-Bearing Support			
121	394989	Kit-Carburetor Overhaul (Used After Code Date 81090800).	593A	270513	Gasket-Bearing Support (.015" Thick)			
		----- <b>Note</b> -----			----- <b>Note</b> -----			
		<b>391071</b> Kit-Carburetor Overhaul (Used Before Code Date 81090900).			<b>270514</b> Gasket-Bearing Support (.010" Thick)			
127	690627	Plug-Welch			<b>270515</b> Gasket-Bearing Support (.005" Thick)			
134	394681	Kit-Needle/Seat						

Engine Gasket Set-Reference 358  
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Valve Gasket Set-Reference 1095