

**GRAVELLY®**

**Model 408  
Lawn Tractor  
Illustrated  
Parts List**

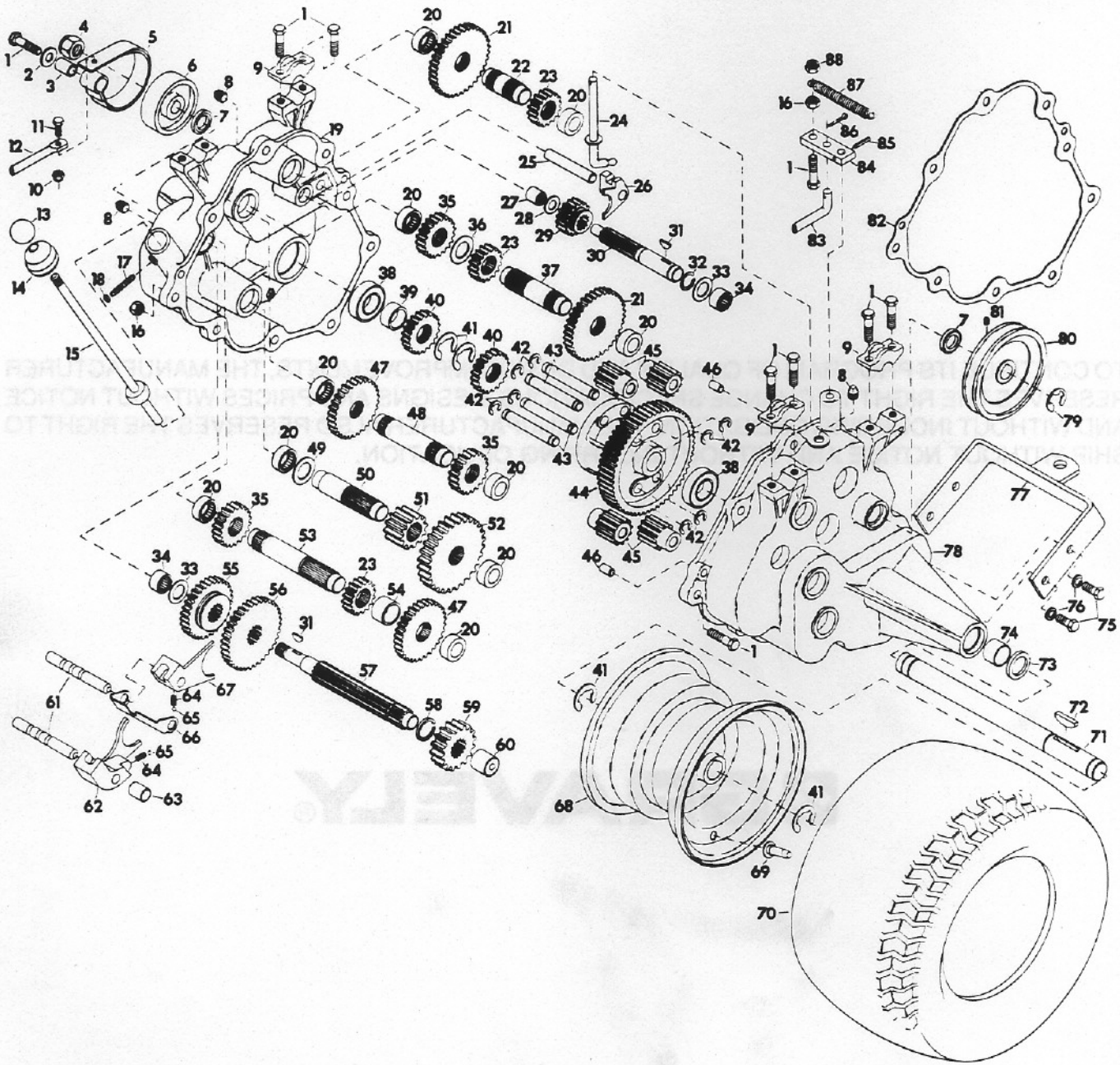
PRIOR TO SERIAL NUMBER 01592

FORM NO: 15728 (2-70)  
MODEL NO: 15458  
PRINTED IN USA

DESCRIPTION

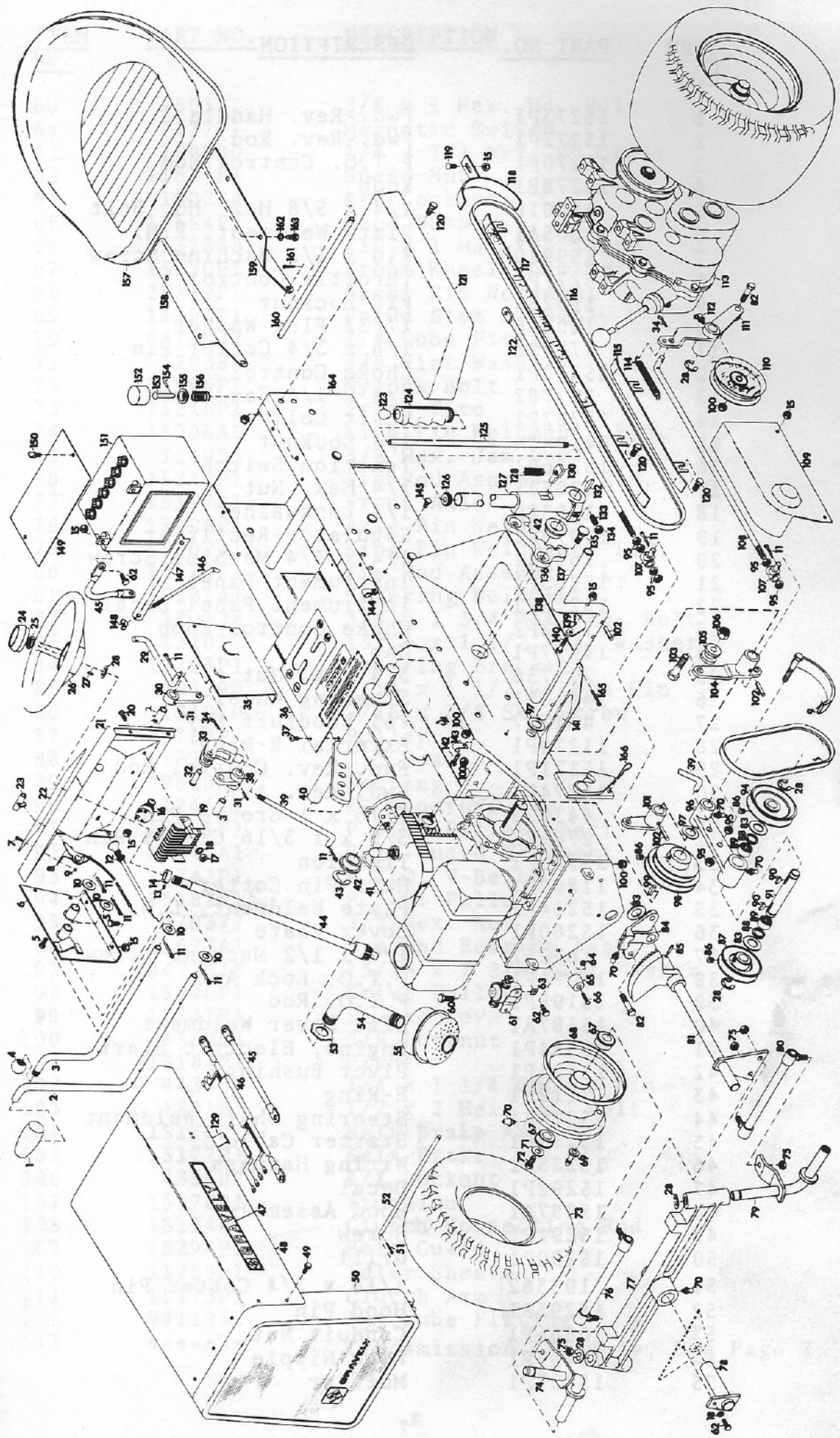
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 **GRAVELLY®**



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	180126	3/8 x 1 1/2 Hex Hd. Bolt
2	131006	7/16 Flat Washer
3	15147P1	Bushing
4	9418692	5/8 Lock Nut
5	15144A1	Brake Band Assembly
6	15143P1	Brake Drum
7	15137P1	Oil Seal
8	103868	1/2 Pipe Plug
9	15167P1	Clamp
10	9419454	1/4 Lock Nut
11	180020	1/4 x 3/4 Hex Hd. Bolt
12	15193P1	Brake Connecting Rod
13	11297P1	Shift Lever Knob
14	15142P1	Shift Lever Boot
15	15139P1	Shift Lever Weldment
16	120377	3/8 Hex Nut
17	9418516	3/8 x 1 1/2 Dogpoint Set Screw
18	124829	3/8 Hex Jam Nut
19	15133A1	Housing Assembly, R.H.
20	14966P1	Needle Bearing
21	15124P1	Gear
22	15126P1	Shaft
23	15113P1	Gear
24	14969A1	Shift Lever Assembly
25	15131P1	Shifting Rail
26	15130P1	Shifting Yoke
27	15135P1	Needle Bearing
28	15132P1	Thrust Race
29	15129P1	Sliding Gear
30	15127P1	Shaft
31	431787	#61 Woodruff Key
32	15128P1	Retaining Ring
33	14998P1	Thrust Race
34	9660P1	Needle Bearing
35	15118P1	Gear
36	15123P1	Thrust Race
37	15122P1	Shaft
38	14967P1	Ball Bearing
39	14985P1	Spacer
40	14984P1	Differential Side Gear
41	11112P1	E-Ring
42	14981P1	E-Ring
43	14980P1	Pinnion Pin
44	14978P1	Differential Casting
45	14979P1	Differential Pinnion
46	141238	3/8 x 5/8 Dowel Pin
47	15115P1	Gear
48	15120P1	Shaft
49	14976P1	Thrust Race
50	14973P1	Shaft

<u>ITEM NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
51	14974P1	Final Drive Pinion
52	14975P1	Gear
53	15112P1	Shaft
54	15114P1	Spacer
55	14995P1	Sliding Gear
56	14989P1	Sliding Gear
57	14986P1	Sliding Gear Shaft
58	14987P1	Retaining Ring
59	14988P1	Gear
60	14965P1	Needle Bearing
61	14993P1	Shifting Rail
62	14997P1	Shifting Yoke
63	15365P1	Spacer
64	14992P1	Spring
65	456887	3/16 Ball
66	14994P1	Gear Shift Interlock
67	14991P1	Shifting Yoke
68	15223P1	Rear Rim Weldment
69	11191P1	Valve Stem Assembly
70	15222P1	Rear Tire
71	14982P1	Rear Axle
72	187184	#127 Woodruff Key
73	11704P1	Oil Seal
74	14968P1	Bushing
75	180122	3/8 x 1 Hex Hd. Bolt
76	120382	3/8 Lock Washer
77	15168A1	Rear Hitch Assembly
78	14963A1	Housing Assembly, L.H.
79	11270P1	E-Ring
80	15138P1	Pulley
81	191950	5/16 x 3/8 Set Screw
82	15136P1	Gasket
83	15171P1	Fwd.-Rev. Control Rod
84	14971P1	Shift Strap
85	427688	1/8 x 1 Groove Pin
86	177923	1/8 x 3/4 Cotter Pin
87	15172P1	Spring
88	456004	3/8 Lock Nut



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	15273P1	Fwd.-Rev. Handle
2	15272P1	Fwd.-Rev. Rod
3	15270P1	P.T.O. Control Rod
4	15278P1	Knob
5	180018	1/4 x 5/8 Hex. Hd. Bolt
6	15265A1	Plate Weldment, R.H.
7	159920	#10 x 1/2 Machine Screw
8	15277P1	Throttle Control
9	190254	#10 Locknut
10	120396	17/32 Flat Washer
11	177923	1/8 x 3/4 Cotter Pin
12	15370P1	Choke Control
13	127782	1/4 x 1/4 Set Screw
14	15282P1	Shaft Collar
15	9419454	1/4 Locknut
16	15276P1	Ignition Switch
17	120375	1/4 Hex. Nut
18	120380	1/4 Lockwasher
19	11979P1	Regulator-Rectifier
20	160541	1/4 x 3/4 Machine Screw
21	15263P1	Instrument Panel
22	15275P1	Instrument Panel Decal
23	11302P2	Choke Control Knob
24	14917P1	Cap
25	219758	3/4 Hex. Nut
26	14916P1	Steering Wheel
27	431787	#61 Woodruff Key
28	11270P1	External E-Ring
29	15171P1	Fwd.-Rev. Control Rod
30	15274P1	Fwd.-Rev. Arm
31	443023	3/16 x 1 Groove Pin
32	274523	3/8 x 1 3/16 Clevis Pin
33	15196P1	Trunnion
34	11860P1	Hair Pin Cotter
35	15264A1	Plate Weldment, L.H.
36	15260P1	Cover Plate
37	167257	1/4 x 1/2 Machine Screw
38	15271P1	P.T.O. Lock Arm
39	15195P1	P.T.O. Rod
40	15187A1	Lift Lever Weldment
41	15384P1	Engine, Electric Start
42	11111P1	Pivot Bushing
43	11112P1	E-Ring
44	15279A1	Steering Shaft Weldment
45	15239P1	Starter Cable
46	15225P1	Wiring Harness
47	15292P1	Decal
48	15287A1	Hood Assembly
49	15291P1	Screw
50	15290P1	Grill
51	103362	1/16 x 3/4 Cotter Pin
52	15293P1	Hood Pin
53	10866P1	Conduit Nut
54	15457P1	Pipe Nipple
55	15727P1	Muffler

<u>ITEM NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
60	180122	3/8 x 1 Hex. Hd. Bolt
61	7277P1	Magnetic Switch
62	180020	1/4 x 3/4 Hex. Hd. Bolt
63	11676P1	Speed Nut
64	190254	#10 Locknut
65	10654P1	Hood Bumper
66	132848	#10 x 1 Machine Screw
67	15220P1	Front Wheel Bushing
68	15219P1	Front Rim Weldment
69	11191P1	Valve Stem Assembly
70	9411027	1/4 Lube Fitting
71	120388	3/8 Flat Washer
72	11196P1	Nylock Bolt
73	15218P1	Front Tire
74	15206A1	King Pin Weldment, R.H.
75	124925	3/8 Hex. Jam Nut
76	15212P1	Tie Rod Assembly, R.H.
77	15197P1	Front Axle
78	15198P1	Axle Pin Weldment
79	15207A1	King Pin Weldment, L.H.
80	15211P1	Tie Rod Assembly, L.H.
81	15201A1	Steering Weldment
82	180128	3/8 x 1 3/4 Hex. Hd. Bolt
83	131017	13/16 x 1 1/2 Flat Washer
84	15205P1	Steering Bracket
85	191299	3/16 x 1 1/2 Groove Pin
86	191950	5/16 x 3/8 Set Screw
87	15183P1	Pulley
88	11324P1	Oil Seal
89	9660P1	Bearing
90	124549	#9 Woodruff Key
91	15181P1	P.T.O. Pulley Shaft
92	15247A1	Belt Guard Weldment
93	15242P1	P.T.O. V-Belt
94	15182P1	P.T.O. Pulley
95	120377	3/8 Hex. Nut
96	15673A1	Arm And Bearing Assy.
97	9423315	13/16 x 1 3/8 Flat Washer
98	15240P1	Drive Pulley
99	15241P1	Square Key
100	456004	3/8 Locknut
101	15184P1	Pivot
102	443039	1/4 x 1 1/4 Groove Pin
103	180181	1/2 x 2 Hex. Hd. Bolt
104	15176P1	Belt Brake Arm
105	15177P1	Belt Brake
106	435507	1/2 Locknut
107	15178P1	Trunnion
108	15194P1	Clutch Connecting Rod
109	15294P1	Belt Guard
110	11255P1	Idler Sheave
111	15173P1	Clutch Arm
112	9411032	1/4 Lube Fitting
113	*****	Transmission Assembly, See Page 2



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
114	15255P1	Spring
115	15250A1	Belt Guide Weldment
116	15243P1	Drive V-Belt
117	15253A1	Belt Guide Weldment
118	15244A1	Belt Guard Weldment
119	126203	1/4 Carriage Bolt
120	180120	3/8 x 3/4 Hex. Hd. Bolt
121	15259P1	Rear Fender
122	15193P1	Brake Connecting Rod
123	11120P1	Push Rod Tip
124	11119P1	Flex Grip
125	11118P1	Lever Push Rod
126	11117P1	Push Rod Guide
127	15191A1	Lift Lever Assy.
128	10682P1	2-Speed Compression Spring
129	15289P1	Spring Latch
130	11116P1	Lever Pawl
132	187184	#127 Woodruff Key
133	102595	3/8 x 3/4 Set Screw
134	124829	3/8 Hex. Nut
135	15186P1	Special Bolt
136	15185P1	Locator Casting
137	15174P1	Brake And Clutch Pedal
138	11653P1	Foot Board Cover
139	15175P1	Parking Brake
140	180034	1/4 x 1 1/2 Hex. Hd. Bolt
141	15295P1	Foot Board Cover
142	180022	1/4 x 1 Hex. Hd. Bolt
143	15227P1	Wiring Harness Clip
144	15228P1	Cable Clip
145	180016	1/4 x 1/2 Hex. Hd. Bolt
146	15257P1	Battery Hold Down Hook
147	15258P1	Battery Hold Down
148	10413P1	1/4 Lockwing Nut
149	15283P1	Battery Cover
150	15284P1	Spade Head Screw
151	15256P1	Battery
152	11768P1	Rubber Tip
153	15166P1	Spring Mounting Pin
154	455532	1/8 x 1/2 Roll Pin
155	5741P1	Valve Spring Cap
156	11307P1	Rear Fender Spring
157	15285P1	Seat
158	15213P1	Seat Support, R.H.
159	15214P1	Seat Support, L.H.
160	15215P1	Seat Pin
161	456176	3/32 x 3/4 Cotter Pin
162	120214	5/16 Lock Washer
163	180075	5/16 x 5/8 Hex. Hd. Bolt
164	15149A1	Frame Assembly
165	137204	1/8 x 1 1/2 Cotter Pin
166	15691P1	Hair Pin Cotter

# WIRING DIAGRAM

